



U.S. Steel Gary Works Environmental Policy



U.S. Steel Gary Works, an integrated steel making operation, is committed to prevention of pollution to achieve minimal adverse impact on the air, water and land through programs that incorporate responsible environmental management practices.

Continuous **I**mprovement **T**o **E**nvironment

Continuous compliance with applicable environmental laws, regulations and other requirements is our commitment. If an environmental non-compliance occurs, it will be documented and the implemented corrective measures verified for effectiveness. Preventive measures to improve environmental compliance are reviewed for relevance, and if applicable, implemented and evaluated for effectiveness. U.S. Steel Gary Works' personnel participate, where appropriate, in the development of public policy and governmental and inter-governmental programs.

Improvement in our environmental performance occurs through the continuous improvement process and through annual management reviews of our Environmental Management System, including periodic review of our environmental objectives and targets. Our main objectives are to:

- Improve air emissions;
- Investigate waste minimization opportunities

The Environmental Policy along with appropriate information regarding environmental performance is periodically provided to executive management and employees and is also made available to the public.

To train and educate employees to conduct their activities in an environmentally responsible manner is an on-going process. Protecting our environment is everyone's responsibility.

Environmental impact evaluations of proposed actions, including process and practice changes, are conducted to minimize adverse consequences.