CONSTALUME

PERFORMANCE PROPERTIES

COASTALUME™ SYSTEM

COLOR & REFLECTANCE	Color CIE Lab*	Initial color uniformity of DE <2
	Specular Gloss at 60° (ASTM D523)	Will not exceed 8 units gloss change
PERFORMANCE TESTING	Surface Chemical Resistance 10% Hydrochloric Acid Immersion (Hours) 10% Sulfuric Acid Immersion (Hours) 10% Sodium Hydroxide Immersion (Hours) 28% Ammonium Hydroxide Immersion	No blistering after > 600 hours
	Abrasion Resistance Falling Sand Abrasian ASTM D968	Meets or exceeds requirements >90 L/mil
	Film Adhesion Film Cross Hatch Adhesion ASTM D3359	No removal of film under tape
	Grafitti Resistance D6578M	Meets or exceeds requirements
	Damp Heat/Humidity Resistance 85°C / 85% Humidity	 No blistering or loss of adhesion after 1000 hours (cross hatch adhesion)
	Thermal Cycle Resistance 200 thermal cycles from -40° to 85°C	No delamination from edges or along 0T bend No bubbles in film
	Film Hardness	• HB
	Salt Spray Corrosion Resistance	No blistering on field area, film is intact with no cracking or aesthetic changes
	1000 hours Salt Spray Exposure	Cut edge blisters average 4mm and do not exceed 7mm
	T-Bend Flexibility Performance	Meets or exceeds ASTM A792
SOUTH FLORIDA EXPOSURE TESTING	Color Retention (ASTM D2244)	Max 5ΔE color change at 20 years
	Chalk Resistance ASTM D4214	No less than 6 after 20 years

The information contained herein is based on tests and reports considered reliable, but is presented without guarantee or responsibility as to the applicability or correctness of this information or the suitability of our products, whether used singly or in combination with other products.

STEEL SPECS AT A GLANCE			
North America's first and only coastal GALVALUME® steel warranty	For installations up to 300' from breaking surf		
Gauge Range	.017040 min.		
Width Range	24" - 48.50"		
Standing seam roofing and wall system steel grades are available	CS Type B & Structural Steel Grades 33 – 50		

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