

# NORTH AMERICAN FLAT ROLLED PRODUCTS

PRICE EXTRAS - REVISED: NOVEMBER 19, 2009



**United States Steel Corporation**  
Making Steel • World Competitive • Building Value

# TABLE OF CONTENTS

## INTRODUCTION

- 2. U. S. STEEL STANDARD TERMS AND CONDITIONS OF SALE - UNITED STATES
- 7. U. S. STEEL STANDARD TERMS AND CONDITIONS OF SALE - CANADA
- 18. HOT ROLLED
- 20. COLD ROLLED
- 23. HOT DIPPED
- 26. GALVALUME®
- 28. 55% ALUMINUM-ZINC
- 30. ELECTROLYTIC
- 32. TERNE
- 34. GENERAL PRICING EXTRAS & NOTES - SHEET
- 35. PROCESSED PRODUCTS
- 38. SHEET PRODUCTS CLAIMS POLICY
- 42. TIN MILL PRODUCTS
- 45. TIN MILL PRODUCTS ETCS
- 47. GENERAL PRICING EXTRAS & NOTES - TIN
- 48. TIN MILL PRODUCTS CLAIMS POLICY



**United States Steel Corporation**  
Making Steel • World Competitive • Building Value



## Flat Rolled Products

### Introduction

This publication covers Flat Rolled Products produced in North America and shipped to any customer location. Included in this publication are U. S. Steel's Terms and Conditions of Sale for shipments from the United States and Canada and our Claims Policy for both Sheet and Tin Mill products.

All prices are in Dollars per 100 pounds (\$/cwt), with no competitive freight:

- Flat Rolled shipments from facilities within the United States to all North American customer locations are in US \$.
- Flat Rolled shipments from facilities in Canada to Canadian customer locations are in either Canadian \$ or US \$.
- Flat Rolled shipments from facilities in Canada to customers located in the US or Mexico are in US \$.

All pricing extras are cumulative additions to the Base Price of the Product and do not include or absorb any other extra, and are subject to change without notice.



## U. S. Steel Standard Terms and Conditions of Sale – United States

Governing Sales Made by United States Steel Corporation or United States Steel International, Inc.

### 1. Payments:

Payments shall be made at par in legal tender of the United States of America, and directed to the payment address, lockbox or other means specified in Seller's invoice or EDI payment instructions. Buyer shall make such arrangements for payment as Seller shall from time to time reasonably require and Seller may suspend scheduling, production, shipment or delivery of goods until such arrangements are made. If Seller reasonably believes that Buyer is or may become unable to perform its obligations hereunder, Seller may require that Buyer provide Seller with security for, or other assurance of, performance, in either case acceptable to Seller, acting reasonably. In the event that Buyer fails to do so or fails to make payment in full within the time period set forth on the invoice or expressly agreed upon in writing by the parties, such failure will constitute a material breach of contract by Buyer permitting Seller to suspend scheduling, production, shipment or delivery of goods under this contract or any other contract between Buyer and Seller. Buyer shall pay to Seller interest on any unpaid amount at the maximum rate permitted by law or the Prime Rate in effect by JPMorgan Chase Bank, N.A. (or any successor institution) on the first day of the month such amounts first become past due plus 3.5%, whichever is less. Seller shall have, in addition, all other remedies permitted to Seller by law, equity or this contract. If Seller takes legal action to collect any amount due hereunder, Buyer shall pay all dispute resolution costs, including court costs plus reasonable legal fees incurred by Seller in bringing such legal action. Seller shall have the right to set off against any monies due Seller hereunder any obligations of Seller or its affiliates to Buyer.

### 2. Taxes:

To the extent legally permissible, all present and future taxes imposed by any federal, state or local authority of any country which Seller may be required to pay or collect, upon or with reference to the sale, purchase, transportation, delivery, storage, use or consumption of the goods or services, including taxes upon or measured by the receipts therefrom (except net income and equity franchise taxes) shall be for the account of Buyer.

### 3. Risk of Loss; Incidental Transportation and Storage Charges; Title:

Risk of loss shall pass to Buyer upon tender of delivery at the delivery point specified in this contract. Any charges at the delivery point for spotting, switching, handling, storage and other accessorial services, and demurrage, shall be for Buyer's account. Seller shall have the right to assess a storage and handling charge for goods left in Seller's possession after notification to Buyer that the goods are available to ship. Title to the goods shall pass to Buyer upon Seller's receipt of full payment for the goods.

### 4. Time of Shipment and Shipping:

Except with respect to payment of amounts due by Buyer to Seller hereunder, time is not of the essence hereunder. Each shipment is a separate sale. Seller reserves the right to ship all or any part of the goods from any shipping point other than the shipping point or points specified herein. Shipment in installments is permitted. Buyer shall furnish shipping instructions to enable Seller to perform the contract in accordance with its terms. Failure by Buyer to do so shall entitle Seller, in addition to all other rights, to cancel such portion of the contract that has not been performed, or to make shipment in such manner as Seller may elect. Seller will use reasonable efforts to comply with Buyer's requests regarding transportation, but Seller reserves the right to make alternate transportation arrangements, even if at a higher cost to Buyer, if the transportation specified by Buyer is deemed by Seller to be unavailable or unsatisfactory. Seller shall notify Buyer of any such change within a reasonable time.

### 5. Specification Variations:

Except in the particulars specified by Buyer and expressly agreed to in a writing signed by Seller, the goods furnished hereunder shall be produced in accordance with Seller's standard practices. All goods, however, including those produced to meet an exact specification, shall be subject to Seller's mill tolerances and variations consistent with good mill practice in respect to: (a) dimension, weight, straightness, section, composition and mechanical and/or physical properties; (b) normal variations in surface and internal conditions and in quality; (c) deviations from tolerances and variations consistent with practical testing and inspection methods; and (d) regular mill practice on over and under shipment.



## U. S. Steel Standard Terms and Conditions of Sale (continued)

### 6. Inspection:

Where mill inspection is made by Buyer, Buyer's inspector shall be deemed the agent of Buyer with authority to waive specified tests and details of test procedure and to accept goods as conforming to this contract with respect to all characteristics of such goods for which such inspection is made. In all cases Buyer shall conduct a timely inspection of the goods upon receipt or within a commercially reasonable time and manner not to exceed fifteen (15) days from such receipt. Buyer's use of the goods in its production operations shall be deemed an acceptance of the goods involved as conforming to this contract unless Buyer provides Seller written notice of rejection or of a non-conformity respecting such goods prior to or concurrent with Buyer's use thereof.

### 7. Force Majeure, Allocation of Production:

In the event either party's performance hereunder is delayed or made impossible or commercially impracticable due to causes including fire, explosion, war, terrorism, strike or other differences with workers, shortage of energy sources, facility, material or labor, delay in or lack of transportation, temporary or permanent plant shutdown, breakdown or accident, compliance with or other action taken to carry out the intent or purpose of any law, regulation, or other requirement of any governmental authority, or any cause beyond that party's reasonable control (each, a "force majeure" event), that party shall have such additional time in which to perform this contract as may be reasonably necessary under the circumstances. However, the obligation of Buyer to pay for goods delivered is never suspended or delayed. In addition, if due to a force majeure event or any other cause, Seller is unable to produce sufficient goods to meet all demands from customers and internal uses, Seller shall have the right to allocate production among its customers and plants in any manner which Seller may determine, acting reasonably. This Section 7 is to be applied in conjunction with UCC Section 2-615, Excuse by Failure of Presupposed Conditions, in the case of domestic U.S. sales; provided, however, that in the event of a conflict, this Section 7 shall govern.

### 8. Patent Indemnity:

Seller shall indemnify Buyer for: (a) all direct and actual damages recovered from Buyer by a third party in a legal action for infringement of a U. S. patent claim covering goods furnished hereunder, on condition that Buyer promptly notifies Seller of the alleged infringement, affords Seller the opportunity to assume defense thereof, and cooperates with Seller in defense of the action and in any feasible mitigation of damages; and (b) Buyer's directly and reasonably incurred expenses in defending such legal action if, after such notice and opportunity given by Buyer, Seller elects not to assume such defense, provided that such election by Seller shall not otherwise affect Buyer's aforesaid obligations. In like manner, Buyer shall indemnify Seller, and Seller's indemnity of Buyer hereunder shall not apply, with respect to a claim arising out of Seller's compliance with special designs or specifications furnished by Buyer, now or hereafter forming a part of this contract, or with other written instructions given by Buyer for the purpose of directing the manner in which Seller shall perform this contract. In no event shall either party have any liability hereunder for indirect or consequential losses or damages suffered, or other expenses incurred, by the other party hereto or any third party by reason of any patent infringement claim.

### 9. Warranty; Disclaimers:

SELLER WARRANTS THAT THE GOODS FURNISHED HEREUNDER WILL BE FURNISHED IN ACCORDANCE WITH THE SPECIFICATIONS SET FORTH OR INCORPORATED BY EXPRESS REFERENCE ON THE FACE OF ANY OFFER, ACCEPTANCE OR ORDER ACKNOWLEDGEMENT (AS THE CASE MAY BE) ISSUED BY SELLER THAT INCORPORATES THESE STANDARD TERMS AND CONDITIONS OF SALE BY REFERENCE. HOWEVER, NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE NOR ANY OTHER REPRESENTATION OR WARRANTY, WHETHER EXPRESS OR IMPLIED, IS MADE RESPECTING SAID GOODS, OR THE PRODUCTION THEREOF AND THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE AFOREMENTIONED WARRANTY WITH RESPECT TO SPECIFICATIONS SET FORTH OR INCORPORATED BY EXPRESS REFERENCE ON THE FACE OF ANY OFFER, ACCEPTANCE OR ORDER ACKNOWLEDGEMENT (AS THE CASE MAY BE) ISSUED BY SELLER THAT INCORPORATES THESE STANDARD TERMS AND CONDITIONS OF SALE BY EXPRESS REFERENCE. ANY TECHNICAL ADVICE PROVIDED BY SELLER WITH RESPECT TO THE USE OF GOODS SOLD HEREUNDER SHALL BE FOR INFORMATIONAL PURPOSES ONLY, AND SELLER MAKES NO REPRESENTATION OR WARRANTY NOR ASSUMES ANY OBLIGATION OR LIABILITY FOR ANY SUCH ADVICE. NOTWITHSTANDING ANYTHING TO THE CONTRARY, NO REPRESENTATION OR WARRANTY WHATSOEVER IS PROVIDED WITH RESPECT TO ANY GOODS SOLD ON AN 'AS IS' BASIS OR WITH RESPECT TO MATERIALS COMMONLY KNOWN AS 'NONPRIME', 'SECONDARY' OR 'DECLASSED' MATERIALS.



## U. S. Steel Standard Terms and Conditions of Sale (continued)

### 10. Limitation of Remedies:

Seller will replace, at the delivery point specified herein, any goods furnished hereunder that are confirmed by Seller to be defective or otherwise fail to conform to Seller's warranty or this contract, or, at Seller's option, Seller will repay the price paid for such goods plus any transportation charges paid by Buyer in addition to such price and less any scrap value realized by Buyer for such goods. Claims for damaged or non-conforming goods must be made, in writing, promptly, and in no event later than thirty (30) days following delivery of the goods to Buyer or all such claims shall be deemed waived. Buyer shall set aside, protect, and hold such goods without further processing until Seller has an opportunity to inspect and advise of the disposition, if any, to be made of such goods. In no event shall any goods be returned, reworked, or scrapped by Buyer without the express written authorization of Seller. Buyer's exclusive remedies with respect to any goods furnished by Seller hereunder that are found to be defective or otherwise not in conformity with Seller's warranty or this contract shall be limited exclusively to the right to replacement thereof or, at Seller's option, to repayment of the price, as above provided. Seller's maximum liability for any other breach of this contract shall be limited to the difference between the delivered price of the goods covered hereby and the market price of such goods at Buyer's destination at the time of such breach. IN NO EVENT SHALL SELLER BE LIABLE FOR PERSONAL INJURY, PROPERTY DAMAGE, LOSS OF PROFIT, DELAY, OR ANY SPECIAL, EXEMPLARY, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES WHETHER ARISING FROM CONTRACT, BREACH OF CONTRACT, TORT, SELLER'S NEGLIGENCE, STRICT LIABILITY, OR ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NO CLAIMS OF ANY NATURE, WHETHER BASED ON CONTRACT OR OTHERWISE, MAY BE BROUGHT AGAINST THE SELLER OR ANY OF ITS AFFILIATES TWELVE (12) MONTHS AFTER THE DELIVERY OF THE GOODS TO THE BUYER.

### 11. Exclusive Terms and Conditions; Acceptance; Modification:

These Terms and Conditions of Sale constitute the complete, exclusive and fully integrated statement of terms and conditions between the Buyer and Seller with regard to the matters contained herein. No terms or conditions (whether consistent or inconsistent) other than those stated herein and no agreement or understanding, oral or written, in any way purporting to modify these Terms and Conditions of Sale shall be binding on Seller unless expressly agreed upon in writing by authorized representatives of both Seller and Buyer. In the event of a conflict between these Terms and Conditions of Sale and any purchase order (or other document expressly made a part of this contract) signed by both parties, the terms of the signed document shall prevail. Buyer's placement of an order or release for, or taking delivery of, any product of Seller that is the subject of this contract shall constitute acceptance of the Seller's offer under these terms and conditions and Seller hereby objects to and rejects any and all additional or different terms proposed by Buyer, whether contained in Buyer's purchase orders, production releases or shipping release forms, or related correspondence or any other documents including emails. All proposals, quotes, request for quotes, purchase orders, negotiations, representations and other communications, if any, made prior and with reference hereto are merged herein.

### 12. Conditions Incorporated by Reference:

Any clause required to be included in a contract of this type by any applicable law or regulation shall be deemed to be incorporated herein.

### 13. Governing Law:

This contract shall be governed by the laws of Pennsylvania, U.S.A., exclusive of its conflicts of laws rules and of any principles therein that would require the application of The United Nations Convention on Contracts for the International Sale of Goods ("CISG"). CISG shall not apply to this or any other agreement between the parties. Seller and Buyer each irrevocably agrees that any legal proceeding seeking the enforcement or interpretation of this contract may be brought in the state or federal courts located in Pittsburgh, Pennsylvania, U.S.A. Each Party hereby irrevocably submits itself to the jurisdiction of any such courts, and waives any objection it may now or hereafter have to the placing of venue in any such courts and any right to remove any such action or proceeding to another court.



## U. S. Steel Standard Terms and Conditions of Sale (continued)

### 14. Export of Goods Sold:

In the event the goods sold hereunder are exported outside the United States, the following shall apply:

- (a) **Export Control.** Any sale made under this contract shall at all times be in strict conformity with all relevant export control laws and regulations. Buyer will not make any disposition by way of trans-shipment, re-export, diversion or otherwise of the goods, except as such laws and regulations may expressly permit (with Buyer bearing full responsibility for obtaining any required export licenses or other permits), and no such disposition or transfer will be made other than to the ultimate country of destination specified in this contract. Buyer will furnish, upon request, proof that the goods have been entered, and will remain in, the specified destination country. Buyer hereby agrees to indemnify, defend and hold harmless Seller and its employees from and against any and all claims, demands, damages, costs, penalties and fines arising in connection with any alleged breach by Buyer or its agents of this paragraph. Seller reserves the right to suspend or cancel any delivery of product to Buyer or cancel this contract in its entirety, without liability to Buyer, if Seller has a good faith basis for believing Buyer or its agent has violated or intends to violate this paragraph.
- (b) **Drawback.** Seller reserves to itself the right to drawback of duty paid on materials used in the manufacture of the goods sold hereunder. Buyer agrees to furnish Seller proof of exportation, as well as any other necessary documents, and to cooperate with Seller to facilitate the collection of such drawback.
- (c) **Anti-corruption Laws.** Buyer represents and warrants, in connection with the transactions contemplated by this contract, and any other agreement contemplated by or entered into pursuant to this contract, that it shall take no action, directly or indirectly, that would constitute a violation of the United States Foreign Corrupt Practices Act, or any other applicable anti-bribery or anti-corruption law, convention or regulation (collectively, "anti-corruption laws"). Buyer acknowledges and confirms that it and its officers, directors, employees, agents, contractors, designees and/or any other party acting on its behalf (collectively, "Related Parties") are familiar with the provisions of the anti-corruption laws. Buyer hereby agrees to indemnify, defend and hold harmless Seller and its employees from and against any and all claims, demands, damages, costs, penalties and fines arising in connection with any alleged breach by Buyer or any of its Related Parties of this paragraph. Seller reserves the right to terminate this contract in its entirety, without liability to Buyer, if Seller has a good faith basis for believing Buyer or any of its Related Parties has violated or intends to violate this paragraph.

### 15. Language:

The English language version of this document will control in the event of any disagreement over any translation.

### 16. Waiver:

Waiver by Seller of any breach of these provisions shall not be construed as a waiver of any other breach.

### 17. Assignment; Source of Production:

- (a) Buyer shall not assign its rights or obligations hereunder without the prior written consent of Seller, which consent shall not be unreasonably withheld or delayed. Any attempted assignment in contravention of the foregoing shall be void.
- (b) Subject to compliance with Buyer's applicable product quality, specifications and delivery requirements hereunder, Seller reserves the right to source production of the goods supplied hereunder from any facilities located in North America which are owned directly by any entity controlling, controlled by or under common control with Seller. Seller shall have no responsibility for meeting Buyer's country-of-origin product content requirements (if any) unless Seller is apprised in writing of such requirements at the time Buyer places its order with Seller, or in the case of standing orders, at or before the latest time Buyer may issue a release in accordance with Seller's production scheduling requirements.



## U. S. Steel Standard Terms and Conditions of Sale (continued)

### 18. Construction:

No provision of this contract may be construed against the Seller as the drafting party. The term "including" means "including without limitation." The term "days" means calendar days unless otherwise expressly stated.

### 19. Termination:

In addition to any other remedies available to Seller at law or under this contract, Seller may terminate any contract with the Buyer in the event that:

- (a) Buyer fails to perform its obligations under or otherwise breaches any provisions of this contract or any other contract between the Buyer and Seller or any of Seller's affiliates;
- (b) Buyer ceases to carry on its business substantially as such business is conducted on the date of the contract between the Buyer and Seller and such change in circumstances modifies Seller's obligations or impairs either party's ability to discharge its obligations under this contract;
- (c) Buyer institutes or suffers the institution against it of bankruptcy, reorganization, liquidation receivership or similar proceedings;
- (d) Buyer generally becomes unable to pay its debts as they become due;
- (e) any term, condition or provision of this contract or any other contract between the Buyer and Seller becomes invalid or illegal under any applicable law, rule or regulation; or
- (f) an event of Force Majeure listed in Section 7 of these Terms and Conditions continues for a period of more than thirty (30) days.

### 20. Seller's Best Interests:

In the event Buyer is a reseller of Seller's products, Buyer shall at all times: (i) represent Seller and its products in good faith and in a professional manner, and (ii) not engage in any deceptive, misleading, illegal or unethical practices that may be detrimental to Seller or Seller's products. In addition to any of its remedies under this contract, at law and in equity, Seller reserves the right to terminate this contract and any other contract between Buyer and Seller or any of Seller's affiliates in the event of any material breach by Buyer of its duties under this paragraph.

### 21. Third Party Rights:

Other than rights of Seller's affiliates under this contract, no third parties will have any rights under this contract.



## U. S. Steel Standard Terms and Conditions of Sale — Canada

Governing Sales Made by U. S. Steel Canada Inc.

### 1. Payments:

Payments shall be made at par in Canadian currency, and directed to the payment address, lockbox or other means specified in Seller's invoice or EDI payment instructions. Buyer shall make such arrangements for payment as Seller shall from time to time reasonably require and Seller may suspend scheduling, production, shipment or delivery of goods until such arrangements are made. If Seller reasonably believes that Buyer is, or may become, unable to perform its obligations hereunder, Seller may require that Buyer provide Seller with security for, or other assurance of, performance, in either case acceptable to Seller, acting reasonably. If Buyer fails to provide such security or assurance or fails to make payment in full within the time period set forth on the invoice or expressly agreed upon in writing by the parties, any such failure will constitute a material breach of contract by Buyer permitting Seller or Seller's affiliates to suspend scheduling, production, shipment or delivery of goods under this contract or any other contract between Buyer and Seller or Seller's affiliates. Buyer shall pay to Seller interest on any past due amount at the maximum rate permitted by law or the Prime Rate in effect by The Toronto-Dominion Bank (or any successor institution) on the first day of the month such amounts first become past due plus 3.5%, whichever is less. Seller shall have, in addition, all other remedies available to Seller at law, equity or under this contract. If Seller takes legal action to collect any amount due hereunder, Buyer shall pay all dispute resolution costs, including court costs, plus reasonable legal fees incurred by Seller in bringing such legal action. Seller shall have the right to set off against any monies due Seller hereunder any obligations of Seller or its affiliates to Buyer.

### 2. Taxes:

To the extent legally permissible, all present and future taxes imposed by any federal, provincial, state or municipal authority of any country which Seller may be required to pay or collect, upon or with reference to the sale, purchase, transportation, delivery, storage, use or consumption of the goods or services, including taxes upon or measured by the receipts therefrom (except net income and capital taxes) shall be for the account of Buyer.

### 3. Risk of Loss; Incidental Transportation and Storage Charges; Title:

Risk of loss shall pass to Buyer upon tender of delivery at the delivery point specified in this contract. Any charges at the delivery point for spotting, switching, handling, storage and other accessorial services, and demurrage, shall be for Buyer's account. Seller shall have the right to assess storage and handling charges for goods left in Seller's possession after notification to Buyer that the goods are available to ship. Title to the goods shall pass to Buyer upon Seller's receipt of full payment for the goods.

### 4. Time of Shipment and Shipping:

Except with respect to payment of amounts due by Buyer to Seller hereunder, time is not of the essence hereunder. Each shipment is a separate sale. Seller reserves the right to ship all or any part of the goods from any shipping point other than the shipping point or points specified herein. Shipment in installments is permitted. Buyer shall furnish shipping instructions to enable Seller to perform the contract in accordance with its terms. Failure by Buyer to do so shall entitle Seller, in addition to all other rights, to cancel such portion of the contract that has not been performed, or to make shipment in such manner as Seller may elect. Seller will use reasonable efforts to comply with Buyer's requests regarding transportation, but Seller reserves the right to make alternate transportation arrangements, even if at a higher cost to Buyer, if the transportation specified by Buyer is deemed by Seller to be unavailable or unsatisfactory. Seller shall notify Buyer of any such change within a reasonable time.

### 5. Specification Variations:

Except in the particulars specified by Buyer and expressly agreed to in a writing signed by Seller, the goods furnished hereunder shall be produced in accordance with Seller's standard practices. All goods, however, including those produced to meet an exact specification, shall be subject to Seller's mill tolerances and variations consistent with good mill practice in respect to: (a) dimension, weight, straightness, section, composition and mechanical and/or physical properties; (b) normal variations in surface and internal conditions and in quality; (c) deviations from tolerances and variations consistent with practical testing and inspection methods; and (d) regular mill practice on over and under shipment.



## U. S. Steel Canada Standard Terms and Conditions of Sale

[continued]

### 6. Inspection:

Where mill inspection is made by Buyer, Buyer's inspector shall be deemed the agent of Buyer with authority to waive specified tests and details of test procedure and to accept goods as conforming to this contract with respect to all characteristics of such goods for which such inspection is made. In all cases Buyer shall conduct a timely inspection of the goods upon receipt or within a commercially reasonable time and manner not to exceed fifteen (15) days from such receipt. Buyer's use of the goods in its production operations shall be deemed an acceptance of the goods involved as conforming to this contract unless Buyer provides Seller written notice of rejection or of a non-conformity respecting such goods prior to or concurrent with Buyer's use thereof.

### 7. Force Majeure, Allocation of Production:

In the event either party's performance hereunder is delayed or made impossible or commercially impracticable due to causes including fire, explosion, war, terrorism, strike or other differences with workers, shortage of energy sources, facility, material or labour, delay in or lack of transportation, temporary or permanent plant shutdown, breakdown or accident, compliance with or other action taken to carry out the intent or purpose of any law, regulation, or other requirement of any governmental authority, or any cause beyond that party's reasonable control (each, a "force majeure event"), that party shall have such additional time in which to perform this contract as may be reasonably necessary under the circumstances. However, the obligation of Buyer to pay for goods delivered is never suspended or delayed. In addition, if due to a force majeure event or any other cause, Seller is unable to produce sufficient goods to meet all demands from customers and internal uses, Seller shall have the right to allocate production among its customers and plants in any manner which Seller may determine, acting reasonably.

### 8. Patent Indemnity:

Seller shall indemnify Buyer for: (a) all direct and actual damages recovered from Buyer by a third party in a legal action for infringement of a Canadian patent claim covering goods furnished hereunder, on condition that Buyer promptly notifies Seller of the alleged infringement, affords Seller the opportunity to assume defense thereof, and cooperates with Seller in defense of the action and in any feasible mitigation of damages; and (b) Buyer's directly and reasonably incurred expenses in defending such legal action if, after such notice and opportunity given by Buyer, Seller elects not to assume such defense, provided that such election by Seller shall not otherwise affect Buyer's aforesaid obligations. In like manner, Buyer shall indemnify Seller, and Seller's indemnity of Buyer hereunder shall not apply, with respect to a claim arising out of Seller's compliance with special designs or specifications furnished by Buyer, now or hereafter forming a part of this contract, or with other written instructions given by Buyer for the purpose of directing the manner in which Seller shall perform this contract. In no event shall either party have any liability hereunder for indirect or consequential losses or damages suffered, or other expenses incurred, by the other party hereto or any third party by reason of any patent infringement claim.

### 9. Warranty; Disclaimers:

SELLER WARRANTS THAT THE GOODS FURNISHED HEREUNDER WILL, SUBJECT TO THE VARIATIONS CONTEMPLATED BY SECTION 5 OF THESE TERMS AND CONDITIONS, BE FURNISHED IN ACCORDANCE WITH THE SPECIFICATIONS SET FORTH OR INCORPORATED BY EXPRESS REFERENCE ON THE FACE OF ANY OFFER, ACCEPTANCE OR ORDER ACKNOWLEDGEMENT (AS THE CASE MAY BE) ISSUED BY SELLER THAT INCORPORATES THESE STANDARD TERMS AND CONDITIONS OF SALE BY REFERENCE. HOWEVER, NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE NOR ANY OTHER REPRESENTATION OR WARRANTY, WHETHER EXPRESS OR IMPLIED, IS MADE RESPECTING SAID GOODS, OR THE PRODUCTION THEREOF AND THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE AFOREMENTIONED WARRANTY WITH RESPECT TO SPECIFICATIONS SET FORTH OR INCORPORATED BY EXPRESS REFERENCE ON THE FACE OF ANY OFFER, ACCEPTANCE OR ORDER ACKNOWLEDGEMENT (AS THE CASE MAY BE) ISSUED BY SELLER THAT INCORPORATES THESE STANDARD TERMS AND CONDITIONS OF SALE BY EXPRESS REFERENCE. ANY TECHNICAL ADVICE PROVIDED BY SELLER WITH RESPECT TO THE USE OF GOODS SOLD HEREUNDER SHALL BE FOR INFORMATIONAL PURPOSES ONLY, AND SELLER MAKES NO REPRESENTATION OR WARRANTY, NOR ASSUMES ANY OBLIGATION OR LIABILITY, FOR ANY SUCH ADVICE. NOTWITHSTANDING ANYTHING TO THE CONTRARY, NO REPRESENTATION OR WARRANTY WHATSOEVER IS PROVIDED WITH RESPECT TO ANY GOODS SOLD ON AN 'AS IS' BASIS OR WITH RESPECT TO MATERIALS COMMONLY KNOWN AS 'NONPRIME', 'SECONDARY' OR 'DECLASSED' MATERIALS.



## U. S. Steel Canada Standard Terms and Conditions of Sale

(continued)

### 10. Limitation of Remedies:

Seller will replace, at the delivery point specified herein, any goods furnished hereunder that are confirmed by Seller to be defective or otherwise fail to conform to Seller's warranty or this contract, or, at Seller's option, Seller will repay the price paid for such goods plus any transportation charges paid by Buyer in addition to such price and less any scrap value realized by Buyer for such goods. Claims for damaged or non-conforming goods must be made, in writing, promptly, and in no event later than thirty (30) days following delivery of the goods to Buyer or all such claims shall be deemed waived. Buyer shall set aside, protect, and hold such goods without further processing until Seller has an opportunity to inspect and advise of the disposition, if any, to be made of such goods. In no event shall any goods be returned, reworked, or scrapped by Buyer without the express written authorization of Seller. Buyer's exclusive remedies with respect to any goods furnished by Seller hereunder that are found to be defective or otherwise not in conformity with Seller's warranty or this contract shall be limited exclusively to the right to replacement thereof or, at Seller's option, to repayment of the price, as above provided. Seller's maximum liability for any other breach of this contract shall be limited to the difference between the delivered price of the goods covered hereby and the market price of such goods at Buyer's destination at the time of such breach. IN NO EVENT SHALL SELLER BE LIABLE FOR PERSONAL INJURY, PROPERTY DAMAGE, LOSS OF PROFIT, DELAY, OR ANY SPECIAL, EXEMPLARY, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES WHETHER ARISING FROM CONTRACT, BREACH OF CONTRACT, TORT, SELLER'S NEGLIGENCE, STRICT LIABILITY, OR ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NO CLAIMS OF ANY NATURE, WHETHER BASED ON CONTRACT OR OTHERWISE, MAY BE BROUGHT AGAINST THE SELLER OR ANY OF ITS AFFILIATES MORE THAN TWELVE (12) MONTHS AFTER THE DELIVERY OF THE GOODS TO THE BUYER.

### 11. Exclusive Terms and Conditions; Acceptance; Modification:

These Terms and Conditions of Sale constitute the complete, exclusive and fully integrated statement of terms and conditions between the Buyer and Seller with regard to the matters contained herein. No terms or conditions (whether consistent or inconsistent) other than those stated herein and no agreement or understanding, oral or written, in any way purporting to modify these Terms and Conditions of Sale, shall be binding on Seller unless expressly agreed upon in writing by authorized representatives of both Seller and Buyer. In the event of a conflict between these Terms and Conditions of Sale and any purchase order (or other document expressly made a part of this contract) signed by both parties, the terms of the signed document shall prevail. Buyer's placement of an order or release for, or taking delivery of, any product of Seller that is the subject of this contract shall constitute acceptance of the Seller's offer under these terms and conditions and Seller hereby objects to and rejects any and all additional or different terms proposed by Buyer, whether contained in Buyer's purchase orders, production releases or shipping release forms, or related correspondence or any other documents including emails. All proposals, quotes, request for quotes, purchase orders, negotiations, representations and other communications, if any, made prior and with reference hereto are merged herein.

### 12. Provisions Incorporated by Reference:

Any provision required by any applicable law or regulation to be included in a contract of this type shall be deemed to be incorporated herein.

### 13. Governing Law:

This contract shall be governed by the laws of Ontario, Canada, exclusive of its conflicts of laws rules and of any principles therein that would require the application of The United Nations Convention on Contracts for the International Sale of Goods ("CISG"). CISG shall not apply to this or any other agreement between the parties. Seller and Buyer each irrevocably agrees that any legal proceeding seeking the enforcement or interpretation of this contract may be brought in the courts located in Toronto, Ontario, Canada. Each Party hereby irrevocably submits itself to the jurisdiction of any such courts, and waives any objection it may now or hereafter have to the placing of venue in any such courts and any right to remove any such action or proceeding to another court.



## U. S. Steel Canada Standard Terms and Conditions of Sale

[continued]

### 14. Export of Goods Sold:

In the event the goods sold hereunder are exported from Canada, the following shall apply:

- (a) **Export Control.** Any sale made under this contract shall at all times be in strict conformity with all relevant export control laws and regulations. Buyer will not make any disposition by way of trans-shipment, re-export, diversion or otherwise of the goods, except as such laws and regulations may expressly permit (with Buyer bearing full responsibility for obtaining any required export licenses or other permits), and no such disposition or transfer will be made other than to the ultimate country of destination specified in this contract. Buyer will furnish, upon request, proof that the goods have been entered, and will remain in, the specified destination country. Buyer hereby agrees to indemnify, defend and hold harmless Seller and its employees from and against any and all claims, demands, damages, costs, penalties and fines arising in connection with any alleged breach by Buyer or its agents of this paragraph. Seller reserves the right to suspend or cancel any delivery of product to Buyer or cancel this contract in its entirety, without liability to Buyer, if Seller has a good faith basis for believing Buyer or its agent has violated or intends to violate this paragraph.
- (b) **Drawback.** Seller reserves to itself the right to drawback of duty paid on materials used in the manufacture of the goods sold hereunder. Buyer agrees to furnish Seller proof of exportation, as well as any other necessary documents, and to cooperate with Seller to facilitate the collection of such drawback.
- (c) **Anti-corruption Laws.** Buyer represents and warrants, in connection with the transactions contemplated by this contract, and any other agreement contemplated by or entered into pursuant to this contract, that it shall take no action, directly or indirectly, that would constitute a violation of the Corruption of Foreign Public Officials Act (Canada) or the United States Foreign Corrupt Practices Act, or any other applicable anti-bribery or anti-corruption law, convention or regulation (collectively, "anti-corruption laws"). Buyer acknowledges and confirms that it and its officers, directors, employees, agents, contractors, designees and/or any other party acting on its behalf (collectively, "Related Parties") are familiar with the provisions of the anti-corruption laws. Buyer hereby agrees to indemnify, defend and hold harmless Seller and its employees from and against any and all claims, demands, damages, costs, penalties and fines arising in connection with any alleged breach by Buyer or any of its Related Parties of this paragraph. Seller reserves the right to terminate this contract in its entirety, without liability to Buyer, if Seller has a good faith basis for believing Buyer or any of its Related Parties has violated or intends to violate this paragraph.

### 15. Language:

The parties confirm that it is their wish that this contract, as well as any other documents relating to this contract, have been and shall be drawn up in the English language only. *Les signataires confirment leur volonté que la présente convention, de même que tous les documents s'y rattachant, y compris tout avis, annexe et autorisation, soient rédigés en anglais seulement.* If this contract is nevertheless translated into any other language, then the English language version of this document will control in the event of any disagreement over any such translation.

### 16. Waiver:

Waiver by Seller of any breach of this contract shall not be construed as a waiver of any other breach.

### 17. Assignment; Source of Production:

- (a) Buyer shall not assign its rights or obligations hereunder without the prior written consent of Seller, which consent shall not be unreasonably withheld or delayed. Any attempted assignment in contravention of the foregoing shall be void.
- (b) Seller reserves the right to source production of the goods supplied hereunder from any facilities located in North America which are owned directly by any entity controlling, controlled by, or under common control with, Seller. Seller shall have no responsibility for meeting Buyer's country-of-origin product content requirements (if any) unless Seller is apprised in writing of such requirements at the time Buyer places its order with Seller, or in the case of standing orders, at or before the latest time Buyer may issue a release in accordance with Seller's production scheduling requirements.



## U. S. Steel Canada Standard Terms and Conditions of Sale

(continued)

### 18. Construction:

No provision of this contract may be construed against the Seller as the drafting party. The term "including" means "including without limitation." The term "days" means calendar days unless otherwise expressly stated.

### 19. Termination:

In addition to any other remedies available to Seller at law, equity or under this contract, Seller may terminate this, or any other, contract with the Buyer if:

- (a) Buyer fails to perform its obligations under or otherwise breaches any provisions of this contract or any other contract between the Buyer and Seller or any of Seller's affiliates;
- (b) Buyer ceases to carry on its business substantially as such business is conducted on the date of the contract between the Buyer and Seller and such change in circumstances modifies Seller's obligations or impairs either party's ability to discharge its obligations under this contract;
- (c) Buyer institutes or suffers the institution against it of bankruptcy, reorganization, liquidation receivership or similar proceedings;
- (d) Buyer generally becomes unable to pay its debts as they become due;
- (e) any term, condition or provision of this contract or any other contract between the Buyer and Seller becomes invalid or illegal under any applicable law, rule or regulation; or
- (f) a force majeure event listed in Section 7 of these Terms and Conditions continues for a period of more than thirty (30) days.

### 20. Seller's Best Interests:

In the event Buyer is a reseller of Seller's products, Buyer shall at all times: (i) represent Seller and its products in good faith and in a professional manner; and (ii) not engage in any deceptive, misleading, illegal or unethical practices that may be detrimental to Seller or Seller's products. In addition to any remedies available to Seller at law, equity or under this contract, Seller reserves the right to terminate this contract and any other contract between Buyer and Seller or any of Seller's affiliates in the event of any material breach by Buyer of its duties under this paragraph.

### 21. Third Party Rights:

Other than rights of Seller's affiliates under this contract, no third parties will have any rights under this contract.

#384863/072209



## U. S. Steel Conditions De Vente Standards — Canada

Concernant des ventes faites par U. S. Steel Canada Inc.

### 1. Paiements :

Les paiements sont faits au pair en monnaie canadienne, et acheminés à l'adresse de paiement, à la case postale scellée ou de quelque autre manière indiquée dans la facture du vendeur ou les instructions de paiement EDI. L'acheteur prend les dispositions nécessaires pour le paiement que le vendeur prescrit raisonnablement de temps à autre, et le vendeur peut interrompre l'ordonnancement, la production, l'expédition ou la livraison de biens jusqu'à ce que ces dispositions soient prises. Si le vendeur estime raisonnablement que l'acheteur est ou peut devenir incapable d'exécuter ses obligations aux termes des présentes, le vendeur peut exiger que l'acheteur lui accorde un cautionnement ou quelque autre garantie d'exécution que le vendeur juge raisonnablement acceptable. Si l'acheteur omet d'accorder un tel cautionnement ou une telle garantie ou de payer intégralement quelque montant dans le délai indiqué sur la facture ou expressément convenu par écrit entre les parties, cette omission constituera une violation fondamentale du contrat de la part de l'acheteur autorisant le vendeur ou un membre du groupe du vendeur à interrompre l'ordonnancement, la production, l'expédition ou la livraison de biens en vertu du présent contrat ou de quelque autre contrat entre l'acheteur et le vendeur ou un membre du groupe du vendeur. L'acheteur paie au vendeur l'intérêt sur quelque montant en souffrance au taux maximal permis par la législation ou au taux préférentiel en vigueur à La Banque Toronto-Dominion (ou quelque institution remplaçante) le premier jour du mois au cours duquel ce montant est initialement devenu en souffrance, majoré de 3,5 %, selon le moindre de ces deux taux. Le vendeur bénéficie, en outre, de tous les autres recours dont il peut se prévaloir en droit, en *equity* ou en vertu du présent contrat. Si le vendeur intente une action en recouvrement de quelque montant exigible aux termes des présentes, l'acheteur paie tous les frais de règlement du différend, y compris les frais de justice, et les honoraires raisonnables d'avocat que le vendeur a payés dans le cadre de cette action. Le vendeur a le droit d'opérer compensation de quelque somme qui lui est payable aux termes des présentes contre quelque obligation du vendeur ou d'un membre du groupe du vendeur envers l'acheteur.

### 2. Taxes et impôts :

Dans la mesure permise par la législation, l'ensemble des taxes et impôts actuels et éventuels imposés par une autorité fédérale, provinciale, étatique ou municipale de quelque pays et que le vendeur est tenu de payer ou de percevoir, au moment ou à l'égard de la vente, de l'achat, du transport, de la livraison, de l'entreposage, de l'utilisation ou de la consommation des biens ou services, y compris les taxes et impôts sur les recettes ou calculés en fonction des recettes tirées de ces biens ou services (abstraction faite des taxes et impôts sur le bénéfice net et le capital) sont à la charge de l'acheteur.

### 3. Risque de perte; frais accessoires de transport et d'entreposage; titre :

L'acheteur assume le risque de perte dès la livraison au point de livraison indiqué dans le présent contrat. Les frais au point de livraison pour la mise en place, la manœuvre, la manutention, l'entreposage et d'autres services accessoires et les droits de stationnement sont à la charge de l'acheteur. Le vendeur a le droit d'imposer des frais d'entreposage et d'entretien pour les biens laissés en sa possession après avoir avisé l'acheteur que les biens sont prêts pour l'expédition. Le titre des biens passe à l'acheteur dès que le vendeur en reçoit le paiement intégral.

### 4. Délai d'expédition et expédition :

Sauf à l'égard du paiement des montants payables par l'acheteur au vendeur aux termes des présentes, les délais ne sont pas de rigueur. Chaque expédition constitue une vente distincte. Le vendeur se réserve le droit d'expédier la totalité ou une partie des biens depuis un autre point d'expédition que le ou les points d'expédition indiqués aux présentes. L'expédition échelonnée est autorisée. L'acheteur fournit les ordres d'expédition permettant au vendeur d'exécuter le contrat conformément à ses conditions. À défaut d'ordre d'expédition de la part de l'acheteur, le vendeur peut, en plus de tous les autres droits, annuler cette partie du contrat qui n'a pas été exécutée, ou procéder à l'expédition de quelque autre manière à son gré. Le vendeur déploie des efforts raisonnables pour répondre aux demandes de l'acheteur quant au transport, mais le vendeur se réserve le droit de prendre d'autres dispositions de transport, même à un coût supérieur pour l'acheteur, si le vendeur juge que le moyen de transport indiqué par l'acheteur n'est pas possible ou est inacceptable. Le vendeur avise l'acheteur de toute pareille modification dans un délai raisonnable.



## U. S. Steel Canada Conditions De Vente Standards (continué)

### 5. Variations par rapport aux spécifications :

À l'exception des renseignements précisés par l'acheteur et dont le vendeur a expressément convenu par écrit, les biens fournis aux termes des présentes sont fabriqués conformément aux pratiques standards du vendeur. Tous les biens, toutefois, notamment ceux fabriqués selon des spécifications précises, sont fournis sous réserve des tolérances et variations de fabrication du vendeur conformes aux bonnes pratiques de fabrication quant : a) à la dimension, au poids, à la rectitude, au profilé, à la composition et aux propriétés mécaniques et/ou physiques; b) aux variations normales de l'état superficiel et interne et de la qualité; c) aux écarts par rapport aux tolérances et variations conformes aux méthodes d'essai et d'inspection pratiques; et d) aux pratiques de fabrication normales en matière d'expédition.

### 6. Inspection :

Lorsque l'acheteur procède à une inspection de l'usine, l'inspecteur de l'acheteur est réputé être le mandataire de l'acheteur investi du pouvoir de renoncer aux essais déterminés et aux détails de la méthode d'essai et d'accepter les biens comme étant conformes au présent contrat quant à l'ensemble des caractéristiques de ces biens visés par l'inspection. Dans tous les cas, l'acheteur procède à une inspection des biens dans les meilleurs délais sur réception ou dans un délai raisonnable sur le plan commercial d'au plus quinze (15) jours après la réception. L'utilisation des biens par l'acheteur dans ses activités de production vaut acceptation des biens visés comme étant conformes au présent contrat, à moins que l'acheteur ne donne au vendeur un avis écrit de refus ou de non-conformité à l'égard de ces biens avant leur utilisation par l'acheteur ou simultanément.

### 7. Force majeure, répartition de la production :

Si l'une ou l'autre des parties tarde à exécuter ses obligations aux termes des présentes ou en est incapable, notamment d'un point de vue commercial, pour des motifs comme un incendie, une explosion, une guerre, un acte de terrorisme, une grève ou un autre conflit de travail, un manque de source d'énergie, d'installation, de matériel ou de main-d'œuvre, un retard dans le transport ou un manque de moyen de transport, une fermeture d'usine provisoire ou permanente, une panne ou un accident, l'observation de la législation, la réglementation ou d'une autre exigence de quelque autorité gouvernementale, ou une autre mesure prise en vue d'en réaliser l'intention, ou quelque autre motif qui échappe au contrôle raisonnable de cette partie (individuellement, un « cas de force majeure »), cette partie dispose pour l'exécution du présent contrat du délai supplémentaire raisonnablement nécessaire dans les circonstances. Toutefois, l'obligation de l'acheteur de payer les biens livrés n'est jamais suspendue ni reportée. De plus, si en raison d'un cas de force majeure ou de quelque autre motif, le vendeur ne peut pas fabriquer suffisamment de biens pour répondre à toutes les demandes de sa clientèle et à ses besoins internes, le vendeur a le droit de répartir la production entre ses clients et les usines de la manière qu'il peut raisonnablement établir.

### 8. Indemnisation pour contrefaçon de brevet :

Le vendeur indemnise l'acheteur : a) de l'ensemble des dommages-intérêts directs ou réels qu'un tiers a obtenus de l'acheteur dans le cadre d'une action en contrefaçon d'un brevet canadien visant les biens fournis aux termes des présentes, à la condition que l'acheteur avise sans délai le vendeur de la contrefaçon présumée, donne au vendeur la possibilité d'en assurer la défense et participe avec le vendeur à la contestation de l'action et à quelque atténuation possible des dommages-intérêts; et b) des frais que l'acheteur a directement et raisonnablement engagés dans la contestation de cette action si, après avoir donné au vendeur un tel avis et une telle possibilité d'assumer la défense de l'action, l'acheteur choisit de ne pas le faire, étant entendu que ce choix de l'acheteur ne doit par ailleurs pas nuire aux obligations susmentionnées de l'acheteur. De même, l'acheteur indemnise le vendeur et l'indemnisation de l'acheteur par le vendeur aux termes des présentes ne s'applique pas, à l'égard de quelque réclamation découlant de quelque conception ou spécification particulière fournie par le vendeur, faisant actuellement ou éventuellement partie du présent contrat, ou de quelques autres lignes directrices écrites du vendeur quant à la manière dont l'acheteur doit exécuter le présent contrat et auxquelles le vendeur s'est conformé. Les parties ne sauraient en aucun cas être tenues responsables aux termes des présentes de quelque perte ou dommage indirect ou accessoire subie ou d'autres frais engagés par l'une ou l'autre des parties aux présentes ou par un tiers en raison d'une réclamation en contrefaçon de brevet.



## U. S. Steel Canada Conditions De Vente Standards (continu )

### 9. Garantie et d n gation de responsabilit  :

LE VENDEUR GARANTIT QUE LES BIENS FOURNIS AUX TERMES DES PR SENTES SERONT, SOUS R SERVE DES VARIATIONS DONT IL EST QUESTION   LA CLAUSE 5 DES PR SENTES CONDITIONS, FOURNIS CONFORM MENT AUX SP CIFICATIONS INDIQU ES OU EXPRESS MENT INT GR ES PAR RENVOI AU RECTO DE QUELQUE OFFRE, ACCEPTATION OU ACCUS  DE R CEPTION (SELON LE CAS) DE LA PART DU VENDEUR QUI INT GRE PAR RENVOI LES PR SENTES CONDITIONS DE VENTE STANDARDS. TOUTEFOIS, AUCUNE GARANTIE D'ADAPTATION   UN USAGE PARTICULIER NI AUCUNE D CLARATION OU GARANTIE, EXPRESSE OU IMPLICITE, N'EST FORMUL E OU DONN E   L' GARD DES BIENS OU DE LEUR FABRICATION, ET IL N'EXISTE AUCUNE GARANTIE PLUS LARGE QUE LA GARANTIE SUSMENTIONN E   L' GARD DES SP CIFICATIONS INDIQU ES OU EXPRESS MENT INT GR ES PAR RENVOI AU RECTO DE QUELQUE OFFRE, ACCEPTATION OU ACCUS  DE R CEPTION (SELON LE CAS) DE LA PART DU VENDEUR QUI INT GRE PAR RENVOI LES PR SENTES CONDITIONS DE VENTE STANDARDS. TOUT CONSEIL TECHNIQUE DE LA PART DU VENDEUR QUANT   L'UTILISATION DES BIENS VENDUS AUX TERMES DES PR SENTES N'EST DONN  QU'  TITRE INFORMATIF ET LE VENDEUR NE FORMULE AUCUNE D CLARATION, NI NE DONNE AUCUNE GARANTIE, NI N'ASSUME QUELQUE OBLIGATION OU RESPONSABILIT ,   L' GARD D'UN TEL CONSEIL. MALGR  TOUTE AUTRE DISPOSITION CONTRAIRE, AUCUNE D CLARATION N'EST FORMUL E NI AUCUNE GARANTIE N'EST DONN E   L' GARD DE QUELQUE BIEN VENDU TEL QUEL OU   L' GARD DE MAT RIEAUX COMMUN MENT APPEL S MAT RIEAUX « NON PRIMAIRES », « SECONDAIRES » OU « D CLASS S ».

### 10. Recours limit s :

Le vendeur remplacera, au point de livraison indiqu  aux pr sentes, les biens fournis aux termes des pr sentes et   l' gard desquels le vendeur a confirm  qu'ils  taient d fectueux ou par ailleurs non conformes   la garantie du vendeur ou au pr sent contrat, ou, au gr  du vendeur, le vendeur remboursera le prix pay  pour ces biens et les frais de transport pay s par l'acheteur en sus de ce prix, d duction faite de quelque valeur de rebut r alis e par l'acheteur   l' gard de ces biens. Les r clamations pour des biens endommag s ou non conformes doivent  tre faites par  crit sans d lai, dans tous les cas au plus tard trente (30) jours apr s la livraison des biens   l'acheteur, sans quoi, toute pareille r clamation est r put e avoir fait l'objet d'une renonciation. L'acheteur met de c t , prot ge et d tient ces biens sans autre traitement jusqu'  ce que le vendeur ait une possibilit  de les inspecter et de donner des conseils quant   leur disposition, le cas  ch ant. L'acheteur ne doit en aucun cas renvoyer, r user ou mettre au rebut les biens sans l'autorisation  crite expresse du vendeur. Les recours exclusifs de l'acheteur quant   quelques biens fournis par le vendeur aux termes des pr sentes qui sont jug s d fectueux ou par ailleurs non conformes   la garantie du vendeur ou au pr sent contrat se limitent exclusivement au droit de les faire remplacer ou, au gr  du vendeur, au remboursement du prix, de la mani re indiqu e ci-dessus. La responsabilit  maximale du vendeur pour quelque autre manquement au pr sent contrat se limite   la diff rence entre le prix de livraison des biens vis s par les pr sentes et le prix du march  de ces biens   la destination de l'acheteur au moment de ce manquement. LE VENDEUR NE SAURAIT EN AUCUN CAS  TRE TENU RESPONSABLE DE QUELQUE BLESSURE CORPORELLE, DOMMAGE MAT RIEL, MANQUE   GAGNER, DOMMAGES-INT R TS SP CIAUX, PUNITIFS, INDIRECTS OU ACCESSOIRES D COULANT DU CONTRAT, DE LA VIOLATION DU CONTRAT, DE LA RESPONSABILIT  CIVILE, DE LA N GLIGENCE DU VENDEUR, DE LA RESPONSABILIT  ABSOLUE, OU DE QUELQUE GARANTIE EXPRESSE OU IMPLICITE, Y COMPRIS, NOTAMMENT LES GARANTIES IMPLICITES DE QUALIT  MARCHANDE OU D'ADAPTATION   UN USAGE PARTICULIER. AUCUNE R CLAMATION DE QUELQUE NATURE, NOTAMMENT FOND E SUR LE CONTRAT, NE PEUT  TRE FORMUL E CONTRE LE VENDEUR OU QUELQUE MEMBRE DE SON GROUPE PLUS DE DOUZE (12) MOIS APR S LA LIVRAISON DES BIENS   L'ACHETEUR.



## U. S. Steel Canada Conditions De Vente Standards (continué)

### 11. Conditions exclusives; acceptation; modification :

Les présentes conditions de vente constituent l'énoncé complet, exclusif et entièrement intégré des conditions entre l'acheteur et le vendeur quant à l'objet des présentes. Aucune autre condition (compatible ou non) que celles énoncées aux présentes et aucune convention ni entente, verbale ou écrite, censée de quelque manière modifier les présentes conditions de vente, ne lie le vendeur, à moins que des représentants autorisés du vendeur et de l'acheteur n'en conviennent expressément. En cas de conflit entre les présentes conditions de vente et quelque bon de commande (ou autre document faisant expressément partie du présent contrat) signé par les deux parties, les conditions du document signé s'appliquent. Le placement d'une commande ou l'autorisation ou la prise en livraison de la part de l'acheteur à l'égard de quelque produit du vendeur visé par le présent contrat vaut acceptation de l'offre du vendeur aux présentes conditions et le vendeur conteste et rejette par les présentes quelques conditions supplémentaires ou différentes proposées par l'acheteur qu'elles soient ou non contenues dans les bons de commande, autorisations de production ou autorisations d'expédition de l'acheteur, ou dans la correspondance connexe ou dans quelque autre document, y compris les courriels. L'ensemble des propositions, des prix proposés, des demandes de prix, des bons de commande, des négociations, des déclarations et des autres communications, le cas échéant, antérieurs aux présentes ou en rapport avec les présentes sont joints aux présentes.

### 12. Dispositions intégrées par renvoi :

Les dispositions qui doivent en vertu de la législation ou de la réglementation applicable être incluses dans un contrat de cette nature sont réputées être intégrées aux présentes.

### 13. Lois applicables :

Le présent contrat est régi par la législation de la province d'Ontario, Canada, sans égard à ses règles en matière de conflits de lois et à quelques principes qui s'y appliquent et qui nécessiteraient l'application de la Convention des Nations-Unies sur les contrats de vente internationale de marchandises (« CVIM »). La CVIM ne s'applique pas au présent contrat ni à quelque autre entente entre les parties. Le vendeur et l'acheteur conviennent irrévocablement que toute procédure judiciaire en vue de l'exécution ou de l'interprétation du présent contrat peut être intentée devant les tribunaux de Toronto (Ontario) Canada. Chacune des parties s'en remet irrévocablement à la compétence de ces tribunaux et renonce à quelque objection qu'elle peut actuellement ou éventuellement avoir quant à la compétence de ces tribunaux et à quelque droit de saisir un autre tribunal de cette action ou de cette procédure.

### 14. Exportation des biens vendus :

Si les biens vendus aux termes des présentes sont exportés du Canada, les dispositions suivantes s'appliquent :

- a) **Contrôle à l'exportation.** Une vente effectuée aux termes du présent contrat doit à tout moment respecter rigoureusement l'ensemble de la législation et la réglementation en matière de contrôle à l'exportation. L'acheteur s'abstiendra de disposer des biens, notamment par voie de transbordement, de réexportation ou de détournement, à moins que la législation ou la réglementation ne le permette expressément (l'acheteur assumant l'entière responsabilité de l'obtention des permis requis, notamment des permis d'exportation), et aucune pareille disposition ni aucun transfert ne sera effectué dans un autre pays que le pays de destination final précisé dans le présent contrat. L'acheteur fournira, sur demande, une preuve que les biens sont entrés dans le pays de destination précisé et y demeureront. L'acheteur convient par les présentes de tenir le vendeur et ses employés indemnes et à couvert et de prendre fait et cause pour eux quant à l'ensemble des réclamations, demandes, dommages, frais, pénalités et amendes découlant de quelque violation présumée du présent paragraphe par le vendeur ou ses mandataires. Le vendeur se réserve le droit d'interrompre ou d'annuler quelque livraison de produits à l'acheteur ou d'annuler le présent contrat intégralement, sans responsabilité envers l'acheteur, si le vendeur estime de bonne foi que l'acheteur ou son mandataire a violé ou a l'intention de violer le présent paragraphe.
- b) **Remboursement.** Le vendeur se réserve le droit de remboursement de droits de douane versés sur les matériaux utilisés dans la fabrication des biens vendus aux termes des présentes. L'acheteur convient de fournir au vendeur la preuve d'exportation, ainsi que tous les autres documents nécessaires, et de travailler en collaboration avec le vendeur pour le recouvrement de ce remboursement.



## U. S. Steel Canada Conditions De Vente Standards (continu )

- c) **L gislation anti-corruption.** L'acheteur d clare et garantit, relativement aux op rations envisag es par le pr sent contrat, et quelque autre entente pr vue par le pr sent contrat ou conclue conform ment au pr sent contrat, qu'il s'abstiendra de prendre quelque mesure, directement ou indirectement, qui constituerait une violation de la *Loi sur la corruption d'agents publics  trangers* (Canada) ou de la loi des  tats-Unis intitul e *Foreign Corrupt Practices Act*, ou de quelque autre l gislation, convention ou r glementation anti-corruption applicable (collectivement, la « l gislation anti-corruption »). L'acheteur reconna t et confirme que lui-m me et ses dirigeants, administrateurs, employ s, mandataires, entrepreneurs, d l gu s et/ou quelque autre partie agissant pour son compte (collectivement, les « parties li es ») connaissent les dispositions de la l gislation anti-corruption. L'acheteur convient par les pr sentes de tenir le vendeur et ses employ s indemnes et   couvert et de prendre fait et cause pour eux quant   l'ensemble des r clamations, demandes, dommages, frais, p nalit s et amendes d coulant de quelque violation pr sum e du pr sent paragraphe de la part de l'acheteur ou de l'une de ses parties li es. Le vendeur se r serve le droit de r silier le pr sent contrat int gralement, sans responsabilit  envers l'acheteur, si le vendeur estime de bonne foi que l'acheteur ou l'une de ses parties li es a viol  ou   l'intention de violer le pr sent paragraphe.

### 15. Langue :

Les signataires confirment leur volont  que tous les documents se rattachant   la pr sente convention, y compris tout avis, annexe et autorisation, soient r dig s en anglais seulement. La version anglaise de la pr sente convention a pr pond rance en cas de conflit avec la version fran aise.

### 16. Renonciation :

Une renonciation du vendeur   quelque violation du pr sent contrat ne doit pas  tre interpr t e comme une renonciation   quelque autre violation.

### 17. Cession; impartition de la production :

- a) L'acheteur ne peut pas c der ses droits ou obligations aux termes des pr sentes sans le consentement  crit pr alable du vendeur, lequel consentement ne peut  tre ind mment refus  ou report . Toute tentative de cession qui entre contravention de ce qui pr c de est nulle.
- b) Le vendeur se r serve le droit d'impartir la production des biens fournis aux termes des pr sentes   quelque installation situ e en Am rique du Nord qui appartient directement   une entit  qui contr le le vendeur, qui est contr l e par le vendeur ou qui est sous contr le commun avec le vendeur. Le vendeur n'assume aucune responsabilit    l' gard de quelque exigence (le cas  ch ant) de l'acheteur quant au pays d'origine des produits,   moins que le vendeur n'en ait  t  inform  par  crit au moment o  l'acheteur place sa commande aupr s du vendeur, ou dans le cas de commandes permanentes, au plus tard au dernier moment o  l'acheteur peut transmettre une autorisation conform ment aux exigences d'ordonnancement de la production du vendeur.

### 18. Interpr tation :

Aucune disposition du pr sent contrat ne peut  tre interpr t e contre le vendeur en tant que r dacteur du pr sent contrat. Le terme « notamment » signifie « y compris, sans limitation ». Le terme « jour » signifie un jour civil sauf indication expresse contraire.



## U. S. Steel Canada Conditions De Vente Standards (continu )

### 19. R siliation :

En plus des autres recours dont le vendeur peut se pr valoir en droit, en *equity* ou aux termes du pr sent contrat, le vendeur peut r silier le pr sent contrat ou quelque autre contrat avec l'acheteur si :

- a) l'acheteur omet d'ex cuter ses obligations aux termes du pr sent contrat ou viole par ailleurs une disposition du pr sent contrat ou de quelque autre contrat entre l'acheteur et le vendeur ou un membre du groupe du vendeur;
- b) l'acheteur cesse essentiellement d'exploiter son entreprise de la fa on dont il l'exploitait   la date du contrat entre l'acheteur et le vendeur et ce changement de situation modifie l'obligation du vendeur ou compromet la capacit  de l'une ou l'autre des parties de s'acquitter de ses obligations aux termes du pr sent contrat;
- c) l'acheteur introduit des proc dures ou fait l'objet de proc dures visant notamment sa faillite, sa restructuration ou sa mise sous s questre en vue de sa liquidation;
- d) l'acheteur devient en g n ral incapable de payer ses dettes   l' ch ance;
- e) une condition ou une disposition du pr sent contrat ou de quelque autre contrat entre l'acheteur et le vendeur devient invalide ou ill gal en vertu d'une loi, d'une r gle ou d'un r glement applicable; ou
- f) un cas de force majeure indiqu    la clause 7 des pr sentes conditions dure depuis plus de trente (30) jours.

### 20. Int r ts v ritables du vendeur :

Si l'acheteur est un revendeur des produits du vendeur,   tout moment, l'acheteur : i) repr sente le vendeur et ses produits de bonne foi et d'une mani re professionnelle; et ii) s'abstient de se livrer   quelque pratique pr tant   confusion, trompeuse, ill gale ou contraire   l' thique susceptible de nuire au vendeur ou aux produits du vendeur. Outre les recours dont le vendeur peut se pr valoir en droit, en *equity* ou en vertu du pr sent contrat, le vendeur se r serve le droit de r silier le pr sent contrat et quelque autre contrat entre l'acheteur et le vendeur ou un membre du groupe du vendeur en cas de violation fondamentale de la part de l'acheteur de ses obligations en vertu du pr sent paragraphe.

### 21. Droits de tiers :

Sauf les droits des membres du groupe du vendeur aux termes du pr sent contrat, aucun tiers ne jouit de quelque droit en vertu du pr sent contrat.

#384863/072209



### Hot Rolled Sheet Steel

Hot Rolled Sheet Steel is an unprocessed, mill edge coiled product and does not include any processing such as temper rolling, tension leveling, pickling, oiling or side trimming. Hot Rolled products are produced to ASTM Specifications A1011, A659, A635 or A1018. Product is sold on an actual weight basis and is typically ordered to a minimum thickness. Product is provided with an ID that can vary from 24" to 30" ID. All Extras are \$ per 100 lbs.

**Width/Thickness** (dimensions are in inches) Not all width/thickness combinations are available at each producing location

Minimum Thickness		Nominal Thickness		Width Range					
Under	Thru	Under	Thru	24 - < 30	30 - < 36	36 - < 42	42 - < 48	48 - 72	Over 72
Thicker than	0.625		0.640	Inquire	Inquire	5.00	2.50	2.00	N/A
0.625	0.501	0.640	0.511	6.50	5.50	4.50	2.00	0.50	0.50
0.501	0.083	0.511	0.090	6.00	5.00	4.00	1.50	Base	0.50
0.083	0.071	0.090	0.077	7.00	6.00	5.00	2.50	1.50	N/A
0.071	0.061	0.077	0.067	8.00	7.00	6.00	3.50	3.00	N/A
0.061	0.054	0.067	0.060	9.00	8.00	7.00	4.50	4.00	N/A

### Processing Extras

Specified ID .....	1.75
Temper Rolling .....	1.25
Pickling - mill edge .....	3.00
Tension Leveling .....	3.00
Recoil .....	1.75
Cut Edge - Not Pickled .....	2.50
Cut Edge - Pickled (in addition to Pickle extra) .....	0.50

### Quality and Grade/Chemistry Extras

Specified or Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

#### Steel Designation:

Commercial Steel (CS or CS Type B)	Base
Drawing Steel (DS Type B)	0.60
Extra Deep Drawing Steel (EDDS)	2.75
Boron - Minimum specified	1.10
Copper - Minimum specified <= 0.20%	1.50
Copper - Minimum specified > 0.20%	2.25
Copper - restricted to < 0.020%	Inquire

#### Carbon Grades (SAE):

1004 - 1009	Base
1010 - 1025	0.50
1026 - 1035	1.50
10B38	2.50
1036 - 1050	Inquire

#### Structural Steel A1011 (SS):

See Test note

SS 30, 33, 36, 40 & 45	0.50
Conversion to A36	0.50
SS Grade 50	1.25
SS Grade 55	1.50

#### High Strength Low Alloy Grades (HSLA):

See Test note	XK	XF
HSLA Grade <= 40	0.75	1.25
HSLA Grade 45	1.25	1.75
HSLA Grade 50	1.75	2.25
HSLA Grade 55	2.00	2.50
HSLA Grade 60	2.25	2.75
HSLA Grade 65	3.25	3.75
HSLA Grade 70	-	4.50
HSLA Grade 80	-	6.00
HSLA >=Grade 90	-	Inquire

#### Other:

Alloy Grades	Inquire
High Mn Carbon Steel grades thru SAE No. 1527	Inquire
Specified Hardness (Minimum, Maximum or Range)	0.75
Pressure Vessel Quality Conversion to ASTM A414 GR A-G	
Includes mandatory Temper Roll	2.75
Inclusion Shape Control	0.50
AHSS - all grades	Inquire
JIS/JSA/EU specifications	Inquire
Hot Rolled Tack Plate	0.90

Test note: HSLA and SS grade extras include mechanical properties testing and certification.



## Hot Rolled Sheet Steel (continued)

### Surface Treatment & Finish Extras

Oil (Specified Type) .....	Inquire
Prelube (Type not specified) .....	0.60
Prelube (Specified Type) .....	Inquire
Edges Oiled and Sealed .....	0.10
Edges Oiled and Sealed (Specified Type) .....	Inquire
Critical Surface .....	Inquire
Other .....	Inquire

### Testing Extras

Certified Chemistry (Heat analysis - one ladle test per heat) .....	Base
Standard Test Reports where requested (Heat test) .....	0.25
Standard Test Reports where requested (Coil test) .....	0.50
Tensile with N Value .....	0.50
Additional Testing .....	Inquire

### General Extras

PIW less than 750 (for Mon Valley orders, PIW <= 375) .....	0.50
Restrictive Thickness Tolerance .....	1.50
Order Quantity less than 40 Tons per order item .....	1.25
Restricted Mechanical Properties .....	Inquire
Slit Coil .....	Inquire



## Cold Rolled Sheet Steel

Cold Rolled Sheet product is produced to ASTM Specifications A568, A606, A794 or A1008. Cold Rolled is sold on an actual weight basis and typically ordered to a minimum thickness. Product is provided on a 24"ID. All Extras are \$ per 100 lbs.

**Width/Thickness** (dimensions are in inches) Not all width/thickness combinations are available at each producing location

Minimum Thickness		Nominal Thickness		Width Range					
Under	Thru	Under	Thru	24 - < 30	30 - < 36	36 - < 42	42 - < 48	48 - 72	Over 72
Thicker than	0.097		0.100	4.50	3.00	2.00	1.50	1.50	1.50
0.097	0.060	0.100	0.062	4.50	3.00	1.00	Base	Base	Base
0.060	0.028	0.062	0.029	4.50	3.00	1.50	Base	Base	Base
0.028	0.022	0.029	0.023	6.50	5.00	4.00	2.50	1.00	1.00
0.022	0.019	0.023	0.020	8.50	7.00	6.00	4.50	3.00	3.00
0.019	0.017	0.020	0.018	9.50	8.00	6.00	4.50	3.00	3.00
0.017	0.015	0.018	0.016	10.50	9.00	7.00	5.50	4.00	N/A
0.015	0.0142	0.016	0.015	10.50	9.00	8.50	7.00	5.00	N/A
0.0142		0.015		Inquire					

### Processing and Thermal Treatment Extras

20" ID .....	1.75
Tension Leveling .....	3.00
Continuous Annealing (Specified or required) .....	1.00
Recoil .....	1.75
Special Cleanliness Requirement (Electrolytic Cleaning) .....	3.50
Other Processing .....	Inquire

### Quality and Grade/Chemistry Extras

Specified or Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

#### Steel Designation:

Commercial Steel (CS Type B)	Base
Drawing Steel (DS Type B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75

#### Carbon Grades (SAE):

1006 - 1009	Base
1010 - 1021	0.75

#### Structural Steel (SS):

<i>See Test note</i>	
< 50 ksi min yield	0.75

#### Bake Hardenable and Dent Resistant:

<i>See Test note</i>	
BH 180, 210	2.25
BH 250	2.50
BH 280	2.75
BH 340	Inquire

#### High Strength Low Alloy Grades (HSLA):

<i>See Test note</i>	XK	XF
HSLA Grade < /=45	2.00	2.50
HSLA Grade 50	2.75	3.25
HSLA >Grade 50	Inquire	Inquire

Alloy Grades	Inquire
--------------	---------

*Test note: HSLA, SS and BH grade extras include mechanical properties testing and certification.*



## Cold Rolled Sheet Steel (continued)

### Other Quality and Grade/Chemistry Extras:

Specified Hardness (Rb 15pt. Range, up to and including 1/4 Hard)	0.75
Full Hard	Inquire
1/2 Hard 70-85 Rb	1.50
1/4 Hard 60-75 Rb	0.75
Cold Rolled Tack Plate	0.90
Restricted Chemistry	Inquire

Surface Treatment		Finish Extras		
		Ra Aim Range		
Oil (Type not specified)	Base	Rough Matte	55 to 90	Base
Oil (Specified Type)	Inquire	Regular Matte	30 to 60	Base
Dry (see Claims policy)	Inquire	Light Matte	35 to 45	Base
Prelube (Type not specified)	0.60	Ground Roll Bright	20 to 40	1.00
Prelube (Specified Type)	Inquire	Brushed Bright	15 max	1.00
Edges Oiled and Sealed	0.10	Commercial Bright	10 max	1.70
Edges Oiled and Sealed (Specified Type)	Inquire	Embossed (Patterned)		1.00
Other	Inquire	Exposed		Inquire

### Testing Extras

Certified Chemistry (Heat analysis - one ladle test per heat)	Base
Hardness	0.25
Tensile per Heat	0.25
Tensile per Coil	0.50
Tensile with N Value	0.50
Tensile with R&N	0.75
Additional Testing	Inquire

### General Extras

PIW less than 400	1.25
Restrictive Thickness and/or Width Tolerance	Inquire
Order Quantity less than 40 Tons per order item	1.25
Inclusion Shape Control	0.50
Restricted Mechanical Properties	Inquire
Side Trimming (excludes freight)	3.00
Slit Coil	Inquire



## Cold Rolled Sheet Steel (continued)

### VITRENAMEL SHEET (USS VITRENAMEL 1, 2 AND 3)

The price base for USS Vitrenamel 2 Sheet steel is established for a DS carbon sheet in coil form. Unless specified below, Cold Rolled Sheet Extras will apply. Vitrenamel steels are produced to ASTM Specification A424.

Grade/Quality Extras:

Vitrenamel 2 .....	Vitrenamel Sheet Base
Vitrenamel 1 .....	\$1.00
FLEXNAMEL® (Vitrenamel 3 - EDDS quality) .....	\$2.75

Surface Treatment Extras:

Oil (no oil or oil type not specified) .....	Base
Oil (specified type) .....	Inquire

### COLD ROLLED LAMINATION ELECTRICAL SHEET

USS Cold Rolled Lamination Electrical Sheet (ASTM A726) is produced to a nominal thickness and sold on an actual weight basis. The price base for Cold Rolled Lamination Electrical Sheet is for coiled product which is not side trimmed as a final operation. Unless specified below, Cold Rolled Sheet Extras will apply.

#### Width/Thickness (dimensions are in inches)

Nominal Thickness		Width Range
Under	Thru	42 - 47.25
0.062	0.029	Base
0.029	0.023	1.00
0.023	0.020	2.00
0.020	0.018	2.75
0.018		Inquired

#### Grade Extras

USS Type 1 .....	CR Lamination Electrical Sheet Base
USS Type 2-S .....	2.00
USS Q-Core .....	2.50
USS Q-Core II .....	2.65
USS Q-Core II LC .....	2.95
USS Q-Core P21 .....	3.85
USS Q-Core P19 .....	5.00
USS Q-Core XL .....	Inquire

Note:

- Orders outside of listed width range must be Inquired
- Any combination of Grade and Width may be subject to a 600 Ton minimum item quantity for order acceptance and production



## Hot Dipped Galvanized and Galvannealed

Hot Dipped Galvanized Sheet or Galvannealed Sheet product (produced to ASTM A653 and A924) is sold on an actual weight basis and typically ordered to a minimum thickness. The Base Price for Hot Dipped Galvanized Sheet ("G" designation coatings) is established for a CS Type B Sheet in coil form. Product is provided on a 24"ID. All Extras are \$ per 100 lbs

Galvannealed ("A" designation coatings) .....0.50

**Width/Thickness** (dimensions are in inches) Not all width/thickness combinations are available at each producing location

**Gary, Mon Valley, Fairless, Midwest 72, Great Lakes, Hamilton Z Line and Pro-Tec**

Minimum Thickness		Nominal Thickness		Width Range				
Under	Thru	Under	Thru	24 - < 30	30 - < 36	36 - < 40	40 - < 60	60 - 75
Thicker than	0.028		0.029	3.00	1.50	1.00	Base	Base
0.028	0.022	0.029	0.023	4.00	2.50	2.00	1.50	1.50
0.022	0.019	0.023	0.020	6.50	5.00	4.50	4.00	4.00
0.019		0.020		Inquire .....				

**Fairfield (incl Double G), Granite City, Midwest 3CGL and Hamilton #3 Line**

Minimum Thickness		Nominal Thickness		Width Range		
Under	Thru	Under	Thru	24 - < 30	30 - < 40	40 - 49
Thicker than	0.028		0.029	Inquire.....		
0.028	0.022	0.029	0.023	2.50	2.00	1.50
0.022	0.019	0.023	0.020	5.50	2.25	2.00
0.019	0.017	0.020	0.018	7.00	3.00	2.75
0.017	0.015	0.018	0.016	8.50	3.75	3.50
0.015	0.0142	0.016	0.015	9.50	4.25	4.00

### Processing Extras

20" ID .....	1.75
Tension Leveling .....	3.00
Recoil .....	1.75

### Quality and Grade/Chemistry Extras

Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

**Steel Designation:**

Commercial Steel (CS)	Base
Forming Steel (FS)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75

**Carbon Grades (SAE):**

1006 - 1009	Base
1010 - 1021	0.75

**Structural Steel (SS):**

<i>See Test note</i>	
Grades 33, 37, 40, 50, 55	0.75
Grade 80	0.50

**High Strength Low Alloy Grades (HSLA):**

<i>See Test note</i>	XK	XF
HSLA Grade 40	3.40	3.90
HSLA Grade 50	3.90	4.40
HSLA >Grade 50	4.40	4.90

**Bake Hardenable and Dent Resistant:**

<i>See Test note</i>	
BH 180, 210	2.25
BH 250	2.50
BH 280	2.75
BH 340	Inquire

*Test note: HSLA, SS and BH grade extras include mechanical properties testing and certification.*



## Hot Dipped Galvanized and Galvannealed (continued)

**Other:**

Specified Hardness (Minimum, Maximum or Range)	0.75
AHSS and UHSS	Inquire
Restricted Chemistry	Inquire
Culvert Applications (ASTM A929/AASHTO Spec M218)	0.75
Applicable Coating Weight Extra is G210 column in table below.	
GALAVAN®	Inquire

### Coating Weight

Extras for the coating weights listed apply to either zinc or zinc-iron (Galvannealed) type coatings. Coating categories other than those specified, including differential coatings, are subject to inquiry for availability; however, the Extra for the next higher coating category will apply.

ASTM A653 Designation	Ordered Coating Category									
	G30/G40	G60	G90	G100	G165	G210				
<b>Ounces per Square Foot</b> (total both sides)	0.30/0.40	0.60	0.90	1.00	1.65	2.10				
Minimum Thickness		Nominal Thickness		Extras to be assessed:						
Under	Thru	Under	Thru							
Thicker than	0.130		0.134	\$0.65	\$0.95	\$1.40	\$1.55	\$2.70	\$3.45	
	0.130	0.085	0.134	0.087	\$0.85	\$1.30	\$1.95	\$2.20	\$4.00	\$5.10
	0.085	0.060	0.087	0.062	\$1.30	\$1.90	\$2.90	\$3.25	\$5.80	\$7.30
	0.060	0.044	0.062	0.046	\$1.80	\$2.70	\$4.00	\$4.45	\$8.00	\$10.10
	0.044	0.036	0.046	0.037	\$2.30	\$3.45	\$5.15	\$5.75	\$9.95	\$12.55
	0.036	0.032	0.037	0.033	\$2.70	\$4.05	\$5.85	\$6.50	\$11.80	\$14.40
	0.032	0.028	0.033	0.029	\$3.10	\$4.50	\$6.40	\$7.10	\$13.15	\$16.75
	0.028	0.025	0.029	0.026	\$3.40	\$4.85	\$7.30	\$8.10	\$14.90	\$18.95
	0.025	0.022	0.026	0.023	\$3.80	\$5.50	\$8.20	\$9.15	\$16.80	\$21.35
	0.022	0.020	0.023	0.021	\$4.25	\$6.15	\$9.20	\$10.25	\$18.80	\$23.90
	0.020	0.018	0.021	0.019	\$4.70	\$6.75	\$10.20	\$11.30	\$20.75	\$26.40
	0.018	0.016	0.019	0.017	\$5.30	\$7.60	\$11.40	\$12.65	\$23.20	\$29.50
	0.016	0.015	0.017	0.016	\$5.80	\$8.35	\$12.45	\$13.90	\$25.45	\$32.40
	0.015	0.0142	0.016	0.015	\$6.15	\$8.80	\$13.30	\$14.75	\$27.00	\$34.40
	0.0142		0.015		Inquire					

Specified to other than ASTM A653 Designation	Ordered Coating Category									
	Thru		45/45	50/50	55/55	60/60	70/70			
<b>Grams per Square Meter</b>										
(Minimum per side)			40/40							
Minimum Thickness		Nominal Thickness		Extras to be assessed:						
Under	Thru	Under	Thru							
Thicker than	0.130		0.134	\$2.20	\$2.30	\$2.35	\$2.40	\$2.40	\$2.70	
	0.130	0.085	0.134	0.087	\$2.40	\$2.45	\$2.55	\$2.70	\$2.90	\$3.15
	0.085	0.060	0.087	0.062	\$2.90	\$3.00	\$3.15	\$3.25	\$3.35	\$3.80
	0.060	0.044	0.062	0.046	\$3.20	\$3.40	\$3.65	\$3.85	\$4.00	\$4.60
	0.044	0.036	0.046	0.037	\$3.65	\$3.90	\$4.10	\$4.40	\$4.65	\$5.35
	0.036	0.032	0.037	0.033	\$4.00	\$4.30	\$4.60	\$4.90	\$5.25	\$6.00
	0.032	0.028	0.033	0.029	\$4.45	\$4.80	\$5.10	\$5.40	\$5.75	\$6.55
	0.028	0.025	0.029	0.026	\$4.80	\$5.15	\$5.45	\$5.85	\$6.20	\$7.30
	0.025	0.022	0.026	0.023	\$5.10	\$5.55	\$6.00	\$6.45	\$6.90	\$7.90
	0.022	0.020	0.023	0.021	\$5.60	\$6.05	\$6.50	\$6.95	\$7.45	\$8.70
	0.020	0.018	0.021	0.019	\$5.90	\$6.45	\$7.00	\$7.55	\$8.10	\$9.40
	0.018	0.016	0.019	0.017	\$6.35	\$7.05	\$7.70	\$8.30	\$8.85	\$10.35
	0.016	0.015	0.017	0.016	\$6.80	\$7.55	\$8.25	\$8.90	\$9.55	\$11.10
	0.015	0.0142	0.016	0.015	\$7.15	\$7.85	\$8.55	\$9.30	\$10.00	\$11.75
	0.0142		0.015		Inquire					



Hot Dipped Galvanized and Galvannealed (continued)

Surface Treatment		Finish Extras	
Oil	Base	Regular or Minimum Spangle	Base
Standard Passivation Treatment (Chemical Treatment)	Base	Extra Smooth (Temper Rolled)	0.50
Chemical Treated (RoHS compliant)	Inquire	Exposed	Inquire
Chemical Treat Dry - GA	Inquire	Minimum Zeta	1.00
Non-Chem Treat Dry	Inquire	<b>USS ACRYZINC® Sheet:</b>	
Prelube (Type not specified)	0.60	Thickness (Minimum) - 0.030 & Thicker	0.60
Prelube (Specified Type)	Inquire	0.022 thru 0.0299	0.75
Phosphatized	1.00	0.018 thru 0.0219	1.00
Phosphate Coated - GA	1.00	0.015 thru 0.0179	1.20
Edges Oiled and Sealed	0.10	0.0142 thru 0.0149	1.40
Edges Oiled and Sealed (Specified Type)	Inquire	<b>USS ACRYZINC®-L Sheet:</b>	
Other	Inquire	Thickness (Minimum) - 0.020 & Thicker	1.50
		Under 0.020	2.00

Testing Extras	
Certified Chemistry ( Heat analysis - one ladle test per heat)	Base
Hardness	0.25
Tensile per Heat	0.25
Tensile per Coil	0.50
Tensile with N Value	0.50
Tensile with R&N	0.75
UL Certification	0.40
Additional Testing	Inquire

General Extras	
PIW less than 400	1.25
Restrictive Thickness and/or Width Tolerance	Inquire
Order Quantity less than 40 Tons per order item	1.25
Inclusion Shape Control	0.50
Restricted Mechanical Properties	Inquire
Side Trimming (excludes freight)	3.00
Slit Coil	Inquire



## GALVALUME® Sheet

GALVALUME® Sheet (produced to ASTM A792) is sold on an actual weight basis and typically ordered to a minimum thickness. The Base Price for GALVALUME® is established for a CS Type B Sheet in coil form. Product is provided on a 20"ID. All Extras are \$ per 100 lbs

**Width/Thickness** (dimensions are in inches) Not all width/thickness combinations are available at each producing location

Minimum Thickness		Nominal Thickness		Width Range		
Under	Thru	Under	Thru	24 - < 30	30 - < 40	40 - < 50
Thicker than	0.028		0.029	1.50	1.50	Base
0.028	0.022	0.029	0.023	2.50	2.00	1.50
0.022	0.019	0.023	0.020	5.50	2.25	2.00
0.019	0.017	0.020	0.018	7.00	3.00	2.75
0.017	0.015	0.018	0.016	8.50	3.75	3.50
0.015	0.0142	0.016	0.015	9.50	4.25	4.00

## Coating Weight

The following table of extras applies when product is ordered to the standard ASTM A792 coating designation.

ASTM A792 Designation	Ordered Coating Category		
Ounces/Square Foot (total both sides)	AZ50	AZ55	AZ60
Triple Spot Minimum	0.50	0.55	0.60

Minimum Thickness		Nominal Thickness		Extras to be Assessed:		
Under	Thru	Under	Thru			
0.040	0.036	0.042	0.037	\$3.85	\$4.25	\$4.65
0.036	0.032	0.037	0.033	\$4.35	\$4.75	\$5.20
0.032	0.028	0.033	0.029	\$4.90	\$5.40	\$5.90
0.028	0.025	0.029	0.026	\$5.55	\$6.10	\$6.65
0.025	0.022	0.026	0.023	\$6.25	\$6.90	\$7.50
0.022	0.020	0.023	0.021	\$7.00	\$7.70	\$8.40
0.020	0.018	0.021	0.019	\$7.75	\$8.50	\$9.30
0.018	0.016	0.019	0.017	\$8.65	\$9.50	\$10.40
0.016	0.015	0.017	0.016	\$9.50	\$10.45	\$11.40
0.015	0.0142	0.016	0.015	\$10.05	\$11.10	\$12.10
0.0142		0.015		Inquire .....		

## Processing Extras

Tension Leveling .....	3.00
Recoil .....	1.75

## Quality and Grade/Chemistry Extras

Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

### Steel Designation:

Commercial Steel (CS Type B)	Base
Forming Steel (FS)	0.60
Drawing Steel (DS)	1.25
High Temperature Steel (HTS)	0.75

### Structural Steel (SS):

<i>See Test note</i>	
Grades 33, 37, 40, 50, 55	0.75
Grade 80	0.50

### Other:

Specified Hardness	0.75
(Minimum, Maximum or Range)	

*Test note: SS grade extras include mechanical properties testing and certification.*



**GALVALUME® Sheet** (continued)

Treatment and Finish Extras

Surface Treatment		Finish Extras	
Oil (Type not specified)	Base	Extra Smooth (Temper Rolled)	0.50
Oil (Specified Type)	Inquire	<b>USS ACRYLUME® Sheet:</b>	
Standard Passivation Treatment		Thickness (Minimum) - 0.030 & Thicker	0.60
(Chemical Treatment)	Base	0.022 thru 0.0299	0.75
Chemical Treated (RoHS compliant)	Inquire	0.018 thru 0.0219	1.00
Edges Oiled and Sealed	0.10	0.015 thru 0.0179	1.20
Edges Oiled and Sealed (Specified Type)	Inquire	0.0142 thru 0.0149	1.40

Testing Extras

Certified Chemistry (Heat analysis - one ladle test per heat)	Base
Tensile per Heat	0.25
Tensile per Coil	0.50
UL Certification	0.40
Additional Testing	Inquire

General Extras

PIW less than 400	Inquire
Restrictive Thickness and/or Width Tolerance	Inquire
Order Quantity less than 40 Tons per order item	1.25
Slit Coil	Inquire



## 55% Aluminum-Zinc Alloy Coated Sheet

55% Aluminum-Zinc Alloy Coated Sheet (produced to ASTM A792) is sold on an actual weight basis and typically ordered to a minimum thickness. The Base Price for 55% Aluminum-Zinc Alloy Coated is established for a CS Type B Sheet in coil form. Product is provided on a 20"ID. All Extras are \$ per 100 lbs

**Width/Thickness** (dimensions are in inches) Not all width/thickness combinations are available at each producing location

Minimum Thickness		Nominal Thickness		Width Range		
Under	Thru	Under	Thru	24 - < 30	30 - < 40	40 - < 50
Thicker than	0.028		0.029	1.50	1.50	Base
0.028	0.022	0.029	0.023	2.50	2.00	1.50
0.022	0.019	0.023	0.020	5.50	2.25	2.00
0.019	0.017	0.020	0.018	7.00	3.00	2.75
0.017	0.015	0.018	0.016	8.50	3.75	3.50
0.015	0.0142	0.016	0.015	9.50	4.25	4.00

### Coating Weight

The following table of extras applies when product is ordered to the standard ASTM A792 coating designation.

ASTM A792 Designation	Ordered Coating Category	
Ounces/Square Foot (total both sides)	AZ35	AZ40
Triple Spot Minimum	0.35	0.40

Minimum Thickness		Nominal Thickness		Extras to be Assessed:	
Under	Thru	Under	Thru		
0.040	0.036	0.042	0.037	\$2.70	\$3.10
0.036	0.032	0.037	0.033	\$3.05	\$3.45
0.032	0.028	0.033	0.029	\$3.45	\$3.90
0.028	0.025	0.029	0.026	\$3.90	\$4.45
0.025	0.022	0.026	0.023	\$4.40	\$5.00
0.022	0.020	0.023	0.021	\$4.90	\$5.60
0.020	0.018	0.021	0.019	\$5.40	\$6.20
0.018	0.016	0.019	0.017	\$6.05	\$6.90
0.016	0.015	0.017	0.016	\$6.65	\$7.60
0.015	0.0142	0.016	0.015	\$7.05	\$8.05
0.0142		0.015		Inquire .....	

### Processing Extras

Tension Leveling .....	3.00
Recoil .....	1.75

### Quality and Grade/Chemistry Extras

Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

#### Steel Designation:

Commercial Steel (CS Type B)	Base
Forming Steel (FS)	0.60
Drawing Steel (DS)	1.25
High Temperature Steel (HTS)	0.75

#### Structural Steel (SS):

<i>See Test note</i>	
Grades 33, 37, 40, 50, 55	0.75
Grade 80	0.50

#### Other:

Specified Hardness	0.75
(Minimum, Maximum or Range)	

*Test note: SS grade extras include mechanical properties testing and certification.*



## 55% Aluminum-Zinc Alloy Coated Sheet (continued)

### Treatment and Finish Extras

Surface Treatment		Finish Extras	
Oil (Type not specified)	Base	Extra Smooth (Temper Rolled)	0.50
Oil (Specified Type)	Inquire		
Standard Passivation Treatment (Chemical Treatment)	Base		
Chemical Treated (RoHS compliant)	Inquire		
Edges Oiled and Sealed	0.10		
Edges Oiled and Sealed (Specified Type)	Inquire		

### Testing Extras

Certified Chemistry (Heat analysis - one ladle test per heat)	Base
Tensile per Heat	0.25
Tensile per Coil	0.50
UL Certification	0.40
Additional Testing	Inquire

### General Extras

PIW less than 400	Inquire
Restrictive Thickness and/or Width Tolerance	Inquire
Order Quantity less than 40 Tons per order item	1.25
Slit Coil	Inquire



## Electrolytic Zinc and Zinc-Iron Alloy Coated Sheet

Electrolytic Zinc and Zinc-Iron Alloy Coated Sheet product (produced to ASTM A568, A879 and A917) is sold on an actual weight basis and typically ordered to a minimum thickness. The Base Price for Electrolytic Zinc and Zinc-Iron Alloy Coated Sheet is established for a CS Type B Sheet in coil form. Product is provided on a 24"ID. All Extras are \$ per 100 lbs

Coating Type: Zinc .....Base  
Coating Type: Zinc-Iron Alloy .....Inquire

**Width/Thickness** (dimensions are in inches) Not all width/thickness combinations are available at each producing location

Minimum Thickness		Nominal Thickness		Width Range			
Under	Thru	Under	Thru	< 42	42 - < 48	48 - < 64	64 and Over
0.063	0.026	0.081	0.027	3.50	1.00	Base	Base
0.026	0.022	0.027	0.023	5.00	4.00	3.00	2.50

### Coating Weight

Specified to ASTM A879 Coating Designation, extras for the coating categories listed apply to zinc type coatings and apply to the total coating weight of BOTH SIDES of the sheet. Inquire for the Zinc-Iron coating weight table. Coating categories other than those specified, including differential coatings, are subject to inquiry for availability; however, the Extra for the next higher coating category will apply.

#### Ordered Coating Category

Grams per Square Meter	Thru				
(Minimum per side)	50/50	60/60	70/70	90/90	98/98

Minimum Thickness		Nominal Thickness		Extras to be assessed:				
Under	Thru	Under	Thru					
0.063	0.060	0.065	0.062	\$3.60	\$4.30	\$5.20	\$6.80	\$7.40
0.060	0.044	0.062	0.046	\$4.10	\$4.80	\$5.50	\$7.10	\$8.10
0.044	0.036	0.046	0.037	\$4.80	\$5.50	\$6.40	\$8.10	\$8.80
0.036	0.032	0.037	0.033	\$5.50	\$6.40	\$7.10	\$8.80	\$9.50
0.032	0.028	0.033	0.029	\$6.40	\$7.10	\$8.10	\$9.50	\$10.50
0.028	0.025	0.029	0.026	\$7.10	\$8.10	\$8.80	\$10.50	\$11.20
0.025	0.023	0.026	0.024	\$8.10	\$8.80	\$9.50	\$11.20	\$11.90

### Processing Extras

20" ID .....1.75  
Tension Leveling .....3.00  
Recoil .....1.75

### Quality and Grade/Chemistry Extras

Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

#### Steel Designation:

Commercial Steel (CS Type B) Base  
Drawing Steel (DS Type B) 0.60  
Deep Drawing Steel (DDS) 1.50  
Extra Deep Drawing Steel (EDDS) 2.75

#### Bake Hardenable and Dent Resistant:

BH 180, 210 2.25  
BH 250 2.50  
BH 280 2.75  
BH 340 Inquire

#### Carbon Grades (SAE):

1006 - 1009 Base  
1010 - 1021 0.75

#### Other:

High Strength Steels Inquire  
Specified Hardness (Minimum, Maximum or Range) 0.75  
Restricted Chemistry Inquire  
Exposed Surface Quality Inquire



## Electrolytic Zinc and Zinc-Iron Alloy Coated Sheet (continued)

### Surface Treatment

Oil (type not specified).....	Base
Oil (Specified Type incl Prelube) .....	0.60
Prelube (Type not specified) .....	0.60
Prelube (Specified Type) .....	Inquire
Edges Oiled and Sealed .....	0.10
Edges Oiled and Sealed (Specified Type) .....	Inquire

### Testing Extras

Certified Chemistry ( Heat analysis - one ladle test per heat) .....	Base
Hardness.....	0.25
Tensile per Heat.....	0.25
Tensile per Coil .....	0.50
Tensile with N Value .....	0.50
Tensile with R&N.....	0.75
UL Certification .....	0.40
Additional Testing .....	Inquire

### General Extras

PIW less than 400 .....	1.25
Restrictive Thickness and/or Width Tolerance.....	Inquire
Order Quantity less than 40 Tons per order item .....	1.25
Inclusion Shape Control.....	0.50
Restricted Mechanical Properties .....	Inquire
Side Trimming (excludes freight) .....	3.00
Slit Coil.....	Inquire



## Terne and Ni-TERNE Sheet

Terne Sheet and Ni-TERNE product (produced to ASTM Specifications A924 and A308) is sold on an actual weight basis and ordered to a minimum or nominal thickness. The Base Price for Terne Sheet and Ni-TERNE is established for a CS Type B Sheet in coil form. Product is provided on a 24"ID. All Extras are \$ per 100 lbs.

### Width/Thickness (dimensions are in inches)

Minimum Thickness		Nominal Thickness		Width Range				
Under	Thru	Under	Thru	24 - < 30	30 - < 36	36 - < 42	42 - < 48	48 - 54
0.091	0.060	0.100	0.062	4.50	3.00	1.00	Base	Base
0.060	0.028	0.062	0.029	4.50	3.00	1.50	Base	Base
0.028	0.022	0.029	0.023	6.50	5.00	4.00	2.50	1.00
0.022	0.019	0.023	0.020	8.50	7.00	6.00	4.50	3.00
0.019	0.017	0.020	0.018	9.50	8.00	6.00	4.50	N/A
0.017	0.015	0.018	0.016	10.50	9.00	7.00	5.50	N/A
0.015	0.0142	0.016	0.015	10.50	9.00	8.50	7.00	N/A
0.0142		0.015		Inquire .....				N/A

### Coating Weight

USS Terne Sheet and Ni-TERNE product is specified to the ASTM A308 coating designation.

ASTM Designation	LT01	LT25	LT35	LT40	LT55
Ounces/Square Foot (Minimum, total both sides)	No Min	0.25	0.35	0.40	0.55

Minimum Thickness		Nominal Thickness						
Under	Thru	Under	Thru					
Thicker than	0.060		0.062	1.20	1.20	1.70	1.95	2.70
0.060	0.044	0.062	0.046	1.75	1.75	2.45	2.80	3.85
0.044	0.036	0.046	0.037	2.30	2.30	3.20	3.65	5.05
0.036	0.032	0.037	0.033	2.70	2.70	3.75	4.30	5.90
0.032	0.028	0.033	0.029	3.05	3.05	4.25	4.90	6.70
0.028	0.025	0.029	0.026	3.45	3.45	4.85	5.55	7.60
0.025	0.022	0.026	0.023	3.90	3.90	5.45	6.25	8.55
0.022	0.020	0.023	0.021	4.35	4.35	6.10	7.00	9.60
0.020	0.018	0.021	0.019	4.80	4.80	6.75	7.70	10.60
0.018	0.016	0.019	0.017	5.40	5.40	7.55	8.60	11.85
0.016	0.015	0.017	0.016	5.90	5.90	8.25	9.45	13.00
0.015	0.0142	0.016	0.015	6.25	6.25	8.80	10.05	13.80
0.0142		0.015		Inquire.....				

### Processing Extras

20" ID .....	1.75
Tension Leveling .....	3.00
Recoil .....	1.75

### Quality and Grade/Chemistry Extras

Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.

#### Steel Designation:

Commercial Steel (CS Type B)	Base
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75



## Terne and Ni-TERNE Sheet (continued)

### Quality and Grade/Chemistry Extras (continued)

**Carbon Grades (SAE):**

1006 - 1009	Base
1010 - 1021	0.75

**Other:**

Specified Hardness (Minimum, Maximum or Range)	0.75
Restricted Chemistry	Inquire

**Structural Steel (SS):**

< 50 ksi min yield	0.75
--------------------	------

*SS grade extras include mechanical properties testing and certification.*

### Surface Treatment

Oil (type not specified).....	Base
Oil (Specified Type incl Prelube) .....	0.60
Standard Passivation Treatment (Chemical Treatment) .....	Base
Edges Oiled and Sealed .....	0.10
Edges Oiled and Sealed (Specified Type).....	Inquire

### Testing Extras

Certified Chemistry (Heat analysis - one ladle test per heat) .....	Base
Hardness.....	0.25
Tensile per Heat .....	0.25
Tensile per Coil .....	0.50
Tensile with N Value .....	0.50
Tensile with R&N.....	0.75
UL Certification .....	0.40
Additional Testing .....	Inquire

### General Extras

PIW less than 400 .....	1.25
Restrictive Thickness and/or Width Tolerance.....	Inquire
Order Quantity less than 40 Tons per order item .....	1.25
Inclusion Shape Control.....	0.50
Restricted Mechanical Properties .....	Inquire
Side Trimming (excludes freight) .....	3.00
Slit Coil.....	Inquire



## General Pricing Extras & Notes

1. Ordered max coil weights must match ordered quantities and must be compatible with the mode of transportation.
2. Coil weight guidelines: A full weight coil, with or without welds, is any coil weighing more than 75% of the specified or required maximum coil weight. Orders will not be accepted for a minimum coil weight or exact weight coils.  
  
Light weight coils accruing from production will be shipped up to 20% of the ordered item weight. A light weight coil is any coil between 50% and 75% of the specified or required maximum coil weight.
3. Not all thickness/width/grade combinations are available at each producing location.
4. USS will not guarantee specific producing mill requests.
5. Order obligation is not recognized until mill acceptance.
6. Order quantities less than 40 tons per item (one size, grade, destination and delivery date) will be assessed an extra of \$1.25.
7. Permissible variation from the ordered quantity is:

120,000 lbs and over	5% over and 5% under
Under 120,000 lbs to 80,000 lbs	10% over and 5% under
Under 80,000 lbs to 25,000 lbs	15% over and 10% under
8. Some grades will be subject to heat lot or tundish lot quantities which could vary by producing location. Heat lot grades require a 600 ton minimum quantity.
9. Non-standard packaging requirements will be inquired and subsequent extras will apply.
10. Standard lead times are:

Hot Roll	8 weeks
Cold Roll	10 weeks
Hot Dipped	10 weeks
Electro Galv	12 weeks
11. An order quantity or delivery date cannot be changed if the date of requested change is within the above standard lead times. Items requiring Outside Processing will extend these lead times.
12. All available finished inventory that is not released for delivery will automatically be billed and/or shipped to the customer based on order promise.
13. Unless otherwise ordered by the customer, all product is made to USS Standard tolerances.
14. When the reporting of test data is for specification compliance, standard test reports include mechanical tests, bend tests, hardness tests and coating weight tests.
15. U. S. Steel Terms and Conditions of Sale will apply to all U. S. Steel shipments.



## Processed Products

Processed Products extras apply for the physical processing of the order only. All actual freight and handling charges incurred are over and above the quoted extra. All Extras are \$ per 100 lbs.

### Cut-to-Length Sheets

Cut-to-length sheets are produced on a shearing or slearing line. Cut-to-length sheets are invoiced on a per **per piece** basis or on an actual weight basis.

Cut-to-Length Sheets .....	Inquire
Cut-to-Length Sheets Administration .....	1.00

To handle cut-to-length orders on a single bill basis, mills incur additional costs over and above the processing fee charged by the outside processor. These costs include, but are not limited to: tool verification, qualification/trial expense, technical support, administration, added inventory holding costs, and risk. In addition, the requirement to utilize selected processing locations may bear additional administrative expense.

To offset any or all of these additional costs and risks, a cut-to-length administration extra is applied to all cut-to-length single bill orders.

### Die-cut Blanks

Die-cut blanks are produced on a press blanker instead of a shearing line. Die-cut blanks include circular, regular shaped and irregular shaped steel sheets cut by a die in a blanking press to a customer's unique part specification.

Die-cut Blanks.....	Inquire
Die-cut Blanks Administration .....	1.00

To handle die-cut orders on a single bill basis, mills incur additional costs over and above the processing fee charged by the outside processor. These costs include, but are not limited to: tool verification, qualification/trial expense, technical support, administration, added inventory holding costs, and risk. In addition, the requirement to utilize selected processing locations may bear additional administrative expense.

To offset any or all of these additional costs and risks, a die-cut administration extra is applied to all die-cut single bill orders.

### Prepainted Sheet

Due to the wide variety of coatings, USS Prepainted Sheet is priced on an individual inquiry basis. Prices are established on the basis of an actual weight prepainted sheet coil and exclude freight.

USS Prepainted Sheet is produced to an ordered decimal thickness of the substrate. The paint thickness is not included. USS Prepainted Sheet is invoiced on a total actual weight basis including the weight of the paint.

#### Item Quantity

In addition to the published mill master coil quantity extras, the paint quantity extras as quoted by the coil coater for the specific paint system will apply to the ordered line item quantity or any subsequent release quantity for painting that may differ from the ordered quantity.

Minimum order item or release quantity for painting .....40,000 lbs.



## Processed Products (continued)

### Prepaint Administration

Orders are accepted on a single bill basis have additional costs inherent in the painting process. These costs vary based upon the type of product being painted and include, but are not limited to, in-process yield loss, system qualification costs, technical support, warranty administration, and product administration.

Administration Category A .....	3.00
Administration Category B .....	2.75
Administration Category C .....	2.50

### Product Categories

Prepainted products have been divided into three categories. Each category has requirements that affect the cost of producing that product at a toll coater. Listed below is a description of the three categories and a listing of end uses included in that category. Prepainted items not listed will be assigned to a category by U. S. Steel and the toll coater. All category assignments will be made at the time of inquiry.

#### Category A:

Products requiring a very demanding high gloss show room finish without minor surface imperfections are included in this category. These products also require a durable finish that can be utilized in an exposed residential setting. Products that require multiple processes through a paint line with critical visual requirements would also be included in this category. Examples:

Appliance Cases	Range Doors
Appliance Doors	Range Side Panels
Auto Body Skins	Finished Coat - Both Sides
Laundry Cabinets	Laminates
Laundry Tops	Two & Three Color Prints

#### Category B:

Prepainted Products that are intended for institutional, residential, or commercial exterior applications and non-critical residential interior applications are included in this category. These products require a high level of paint quality with a medium to high gloss paint system exhibiting good durability. Products that require special paint attributes, i.e., gloss, reflectivity, with limited visual inspection and products with high paint film thickness are assigned to this category. Examples:

Architectural Exterior Panels	Office Partitions
Drapery Hardware	Office Shelving
Exposed Furniture Panels	Refrigerator Evaporator Covers
Filing Cabinets	Residential Exterior Doors
Lighting Fixtures	Van & Trailer Sides
Lockers	Plastisol Coatings

#### Category C:

Products in this category are intended for end uses where the characteristics of the paint system, such as weatherability, ultraviolet light protection, impact resistance and long term corrosion protection are of primary importance. Customer specifications normally require a low to medium gloss finish that will be used in a residential application or an industrial setting where durability is the significant factor. Prepainted unexposed products, products requiring a limited visual inspection and products not requiring special paint finish properties can also be included in this category.



## Processed Products (continued)

### Category C (continued):

Examples:

Agricultural Building Components	Gutters
Air Conditioner Wrappers	Purlins
Appliance Back Panels	Retail Shelving
Auto Under Hoods	Roofing
Ballast Boxes	Siding
Building Panels	Walk-in Coolers
Down Spouts	Water Heater Jackets
Drawer Dividers	
Fascia	Core Plate
Functional Containers	Pre-Lube
Furnace Jackets	Pre-Primed
Garage Doors	Zinc Rich Primers
Gas Tanks	Flash Coating

### Patterned Steel:

Because of the variety of prepainted coiled and prepainted post embossed products, pricing will be handled on an individual inquiry basis.

### USS Galavan:

USS Galavan is a light gage, economical strong prepainted material for side panels and door facings of van trailers and van-type truck bodies. It competes favorably against aluminum and fiberglass-reinforced plywood. The base steel is Galvanized sheet, carbon, USS Galavan ASTM A653, Grade 80 structural steel, minimum spangle, G90, with no chemical treatment, lightly oiled, and tension leveled. It has a minimum yield strength of 80 ksi and a minimum tensile strength of 82 ksi.

The substrate is then painted on both surfaces with a two-coat paint system consisting of a corrosion-inhibiting epoxy primer base coat on both surfaces and a 0.8 mil high gloss thermoset top coat paint film on the prime surface and a 0.3 mil backer paint film on the reverse side. The USS Galavan advertisement brochure (ADUSS 87-7135) details Galavan's benefits of cost savings, strength and aesthetics.

## Inventory Storage Program

Customer requirements for specific inventory to be held in storage inside or outside the producing mill incurs additional storage, freight, carrying costs, handling, and administrative costs. Specific customer inventory or storage is an extra applied to the specific product base price. Programs will only be established subject to mutually agreed-to terms and conditions.

### Billing Basis:

Specific customer inventory or storage program for sheet steel products, except blanks, are billed on an actual weight basis. Customer shipments are invoiced on the actual weight displayed on the Bill of Lading from the mill, processor, or warehouse to the customer. All prices listed are FOB the mill, processor, or warehouse from which the material is ultimately shipped to the customer.

The inventory program extra shown below is **exclusive** of all freight from the mill to processor(s) and/or warehouse(s) where applicable. All freight from the mill to processor(s) and/or warehouse(s) will be **in addition** to the extra shown below.

Customer Inventory or Storage Program .....0.45 (STOR)



## U. S. Steel Claims Policy

### Introduction:

This general claims policy covers sheet products that are manufactured by U. S. Steel and supplied to our sheet customers. The purpose of this claims policy is to outline some of the significant points of the claim policy; it is not intended to cover all situations that may arise in the settlement of claims and complaints.

Pursuant with the settlement of claims and/or complaints, U. S. Steel expects a reasonable period of time to investigate each claim on an individual basis and render a decision based on the investigation results for the claimed material in question.

Tolerances and requirements for dimensions, flatness, camber, coating weight, formability, chemistry and surface will be consistent with our customer's specification and /or an applicable society standard (ASTM, CSI, AISI, etc). Such tolerances and requirements shall be accepted and documented in advance by U. S. Steel and is part of the total product quality matrix.

U. S. Steel reserves the right to modify or supersede this general policy at anytime to reflect changes mandated by policy revisions.

### Claim Handling:

U. S. Steel is committed to being a major supplier of quality steel sheet products that are produced in accordance with agreed upon customer standards and specifications. Our commitment to being a supplier of quality sheet products includes our efforts to provide our customer, with sufficient information about our products so that, working together with our customers we can determine the best steel for our customer's applications. Our dedication to satisfy our customers is reflected in two key concepts "Fitness For Use" and Partnerships For Performance.

If material furnished by U. S. Steel does not meet order requirements, a claim should be submitted to the appropriate U. S. Steel representative. Each individual claim will be investigated and evaluated based on its technical merit in meeting agreed upon customer standards and specifications. To facilitate the handling of claims, U. S. Steel requires that our customers enter the claim with appropriate information (claim reason, inspection reports, USS tracking identity, quantity and location of defective material). Steel determined to be unusable because of mill related responsibility should be set aside for review by appropriate U. S. Steel representative. During the investigation phase, U. S. Steel reserves the right to visit to obtain samples, inspect claimed material and/or obtain digital photos or videos. The customer should make the material in question available for these purposes.

Upon completion of our investigation, U. S. Steel will render a decision on the material in question and will provide a document defining U. S. Steel's position on the claim to the appropriate customer representative.

Unauthorized deductions by our customers before a claim is dispositioned or settled may result in consequences that include, but not limited to, shipping and/or credit holds, loss of discount privileges and/or denial of the claim.

### Fitness For Use:

**Fitness For Use** is a concept developed to meet our customers' expectations regarding sheet products ordered for a specific intended end use application. U. S. Steel Sheet Products are produced to meet our customer's specified product quality requirements for the intended application within the framework of the Fitness For Use Concept described below; Fitness For Use is not intended to mean freedom of imperfections, but reflects instead a cooperative approach to problem solving in the context of steel product specifications, production and application. Under this concept, the mutual objective of U.S. Steel and our customers is "Will The Product Satisfactorily Make The Part?" It will be the responsibility of Our Customer Technical Service Representative to judge when Fitness For Use has not been achieved and his judgment will be made in the context of the **Partnerships For Performance**.



## U. S. Steel Claims Policy (continued)

### Partnerships For Performance:

U. S. Steel is committed to a Partnership For Performance standard with our customers. It is our intention and obligation to assure that the processes we use for manufacture and the products we sell meet our customer's specified needs and expectations. Inherent in this partnership commitment is the expectation that our customers will have the same commitment relative to clearly specifying product quality requirements in individual orders and their use of the material that we provide consistent therewith. The essence of this concept is to focus our respective expertise in mutually beneficial corporate efforts to minimize steel conversion costs. Our service approach will be to treat the steel we provide and the customer's conversion process as a single integrated system where the primary role of problem solving will be to quickly identify root causes and to implement cost-effective corrective actions. It is within this framework that the **Fitness For Use** concept will be applied.

### General Coil Quality:

Our customers can expect 98% satisfactory product in coil shipment of Carbon Sheet Products and 97% satisfactory product in coil shipment of High Strength Sheet shipments. If, because of coil ends or mill related imperfections, these standards are not met, a claim will be honored. The claim will only be for the value of the material losses exceeding these standards and must be reviewed by appropriate U. S. Steel personnel.

When an individual coil or slit mult contains an apparent high frequency of mill imperfections, it should be set aside only after a minimum of 10% of the coil has been processed. If multiple coils (2 to 3 coils depending on the condition) from the same mill lot or shipment (based on sequential tracking identity) show the same mill responsible imperfection and are being rejected, processing additional coils should be "stopped" pending discussions with appropriate U. S. Steel personnel for further instructions.

**Hot Rolled unprocessed bands**, by definition are shipped without further processing is an exception to our standard policy. Our customer must accept without claim, a maximum of 15-feet on either end of a coil that exceeds thickness or width tolerance. Likewise, mechanical property variation resulting in specification nonconformance in this area (15-feet) is not claimable. Hot Rolled unprocessed bands are also susceptible to coil/cross breaks. U. S. Steel will not accept claims for coil or cross breaks on unprocessed hot rolled bands.

**Unprocessed Full Hard Cold Rolled** by definition is shipped directly off the cold reduction mill with residual cold mill oil on the strip surface will include off gage coil ends unless further processing is stipulated by the customer. Unprocessed CR Full Hard is not subject to the usable product standards established for other U. S. Steel Sheet Mill Products.

**Shape Standards** for some Hot Roll Unprocessed product (combinations of gauge, width and strength) and Unprocessed Full Hard Cold Rolled which are not covered by society specifications will be subject to agreement between the customer and appropriate U. S. Steel Personnel.

**Surface Quality** of sheet products shall be suitable to provide the specified appearance and finish that is required for the specific end use consistent with the specifications for the steel ordered. Such products shall be paintable using accepted industry standard practices and appropriate paint systems. Critical surface applications are generally supplied with one exposed side. Typical U. S. Steel supplies this as the top surface. Any consideration for two sided exposed must be agreed upon at the time of order entry. The customer should advise U. S. Steel at the time of placing an order the surface orientation of the exposed surface, otherwise U. S. Steel will consider the exposed surface as the top surface (out) as decoiling.

**Formability** will be provided consistent with the quality designator as specified in the customer order.



## U. S. Steel Claims Policy (continued)

### Consequential Costs:

Claim resolution for mill responsible claims will be limited to the replacement, repair or refund of a portion of the purchase price at Seller's (USS) Option. U. S. Steel shall not be liable for any losses, damages or expense, direct, incidental or consequential, caused by or resulting from the use of defective or nonconforming goods. U. S. Steel will not honor any incidental claim charges such as sorting, sampling, storage, freight, additional processing costs, administrative, or replacement cost unless pre-approved and authorized by an appropriate U. S. Steel representative prior to incurring the expense.

### Weight Policy:

Any billed weight within 1% of the customer's scale weight, whether under or over, will not be subject to claim or credit. Individual coils with significant weight differences of 5% or greater from the billed weight should be held for separate investigation by appropriate U. S. Steel Personnel. Systemic variations in coil weight discrepancies between customer scale weight and billed weight must be evaluated by monthly periods and must take into account all of the coils received, both overweight and underweight. Customer credit (under shipment) or debit (over shipment) will be issued if the entire population has a sum total showing differences greater than 1% for the month.

### Time Limitation for Claims:

U. S. Steel will not accept claims after 12 months from the delivery date for any sheet products except sheet products that are specifically covered by a U. S. Steel limited warranty (i.e. Galvalume®, Acrylume®, etc).

### Rust and Stain:

U. S. Steel reserves the right to investigate all rust and stain claims to determine the "root cause".

U. S. Steel **will not** accept rust and/or stain claims under the following conditions:

- Claims for transit rust or stain related to improper storage or handling in a customer's facility.
- Claims on material in which the customer requests packaging that does not meet U. S. Steel's minimum package requirement for the specific product.
- Claims on hot roll (black), hot roll pickled, any sheet products ordered as dry, and/or coated product ordered as dry without oil and passivation.
- Extended storage\* by the customer:
  - Storage in excess of 120 days from date of receipt for Cold rolled-oiled.
  - Storage in excess of 90 days from date of receipt for Passivated (chemically treated) material.
  - Storage in excess of 60 days from date of receipt for non-passivated and oiled material.
- Cold Roll Full Hard Unprocessed.
- Any claims involving material shipped beyond the original ship destination.

*\* Extended storage means; the coil is stored under conditions where the USS Package is maintained and that coil is not subjected to storage conditions such as sweats, roof leaks, chemical attack and/or water intrusion that would increase the potential for rusting.*

### Transportation Issues:

For all shipments, the customer is responsible for inspection and documentation of the material conditions during receipt and unloading. Documentation shall include all methods such as digital photographs, videos, receiving log and /or saving the packaging material in an attempt to detail the receiving condition of the material. In situations where damage is noted upon receipt, the customer should make every opportunity to determine if the damage is related to a transit condition, **if so, the customer should notify both U. S. Steel and the carrier immediately to a period no longer than 15 days of the receipt of the material.** The customer is responsible for unloading and protecting the material from further deterioration while the claim is being resolved. Under no circumstance is the customer to return the material to U. S. Steel without prior authorization.

# TIN MILL PRODUCTS

PRICE DIRECTORY - REVISED: NOVEMBER 19, 2009



**United States Steel Corporation**  
Making Steel • World Competitive • Building Value



## Tin Mill Products

Price Extras - Dollars per Base Box

**Single & Double Reduced Electrolytic Tin Plate**  
**Single & Double Reduced Electrolytic Chromium Coated**  
**Single & Double Reduced Black Plate - As Rolled**

The Base Box is a unit of area equivalent to 31,360 square inches or 217.78 square feet.

### Metallurgical Requirements

#### Steelmaking

Vacuum Degassed/Fully Stabilized.....	4.14
Clean Steel Practice .....	2.75
<i>(Clean steel practices are required on any Tin Mill Product application where the manufacture of the end product requires extremely clean internal steel cleanliness due to severe shaping, drawing and/or ironing. The products reflecting these needs include, but are not limited to, drawn and ironed cans, draw-redraw cans, easy open ends, filter shells, paint trays, some aerosol domes, adult nutritional necked in bodies, some baby food caps and certain sanitary ends.)</i>	

#### Special Properties

Type K (Electrolytic Tin Plate only) .....	2.41
Minimum Earing.....	0.65

#### Temper

T-1.....	1.05
----------	------

#### Non Standard Testing

Special Testing and/or Sampling.....	0.66
<i>(Tests other than heat chemistry, Rockwell hardness, tin coating weight, chromium coating weight, oil film weight and Type K)</i>	

### Processing

Coil ID - 20" .....	1.75
Tension Leveling .....	0.75
No Welds .....	0.66
<i>When coil weight minimums are specified in conjunction with a weld free requirement, 20% of the ordered item quantity may include lightweight coils. A lightweight coil is specified as 75% of the ordered minimum.</i>	

### Quantity

Item Quantity - Pounds

Item Quantity Extra shall be determined by the total weight of each specification of Metallurgical Requirements, Coating, Dimension and Processing entered for production at one time.

80,000 and over.....	None
Under 80,000 .....	1.25



## Tin Mill Products (continued)

Price Extras - Dollars per Base Box

### Dimension Extras - Single & Double Reduced

Thickness		Base Weight	
Base Weight		Base Weight	
55*	Base	90	19.95
57*	1.14	93	21.66
58*	1.71	95	22.80
60*	2.85	98	24.51
63*	4.56	100	25.65
65*	5.70	103**	27.36
68*	7.47	105**	28.50
70*	8.55	107**	29.64
73	10.26	112**	32.49
75	11.40	115**	34.20
78	13.11	118**	35.91
80	14.25	123**	38.76
83	15.96	126**	40.47
85	17.10	128**	41.61
88	18.81	135**	45.60

\* Double Reduced only.

\*\* Single Reduced only.

Intermediate base weights will be charged the next highest published extra.

Restricted Gauge Tolerance      Inquire

#### Width

Dimension, Inches	All Base Weights
33 ½ and over	None
30 ½ thru under 33 ½	1.10
28 thru under 30 ½	2.92

#### Tolerance

	Tolerance, Inches	Extra
Normal Trim	-0, +1/8	None
Close Trim	-0, +1/16	0.53
Ultra Close Trim	-0, +1/32	1.05

#### Coil Weights

Orders cannot specify exact coil weights. Shipped coil weights will be at USS option, but not to exceed specified maximum. Orders are to include both minimum and maximum specified weights. Coils are supplied with cut edge only.

Specified or Required Maximum Coil Weights - Pounds

12,000 and over	None
Under 12,000 thru 6,000	\$1.65



**Tin Mill Products** (continued)

Price Extras - Dollars per Base Box

**Tin Coating Weight Extras (Standard Coating Weights)**

NO.	
10	1.06
15	1.50
20	2.33
25	3.25
50	7.68
75	12.33
100	17.18
20/10	1.50
25/10	1.93
50/10	4.11
30/20	3.25
50/20	4.97
60/20	5.86
75/20	7.21
100/20	9.50
50/25	5.41
75/25	7.68
100/25	10.30
75/50	10.30
100/50	12.33
Fully Alloy	Inquire
Restricted Coating Weights	Inquire
Chromium Coated Extra	0.53

Notes:

Tin Coating Weights under No. 25 are intended for non-soldered applications and do not carry or imply any guarantee for solder-ability.

The appearance of tinplate depends largely on the tin coating weight applied and whether it is melted or unmelted. While U.S. Steel normal practice is to supply a bright, melted finish, the actual coating condition must be specified. For melted finish, superior visual surface requirements are inconsistent with low tin coating levels and will not be satisfied with No. 15 and lighter. Nothing herein is to be construed as a warranty, including (without limitation) fitness for a particular purpose, or as a modification of any warranties in USS Standard Conditions of Sale.

Tin coating wrap-around is a condition inherent in the coating process where tin coating at or near the strip edge is significantly greater than the specified nominal coating. This condition is prominent on the light side of differentially coated material. For removal of wrap-around condition - inquire.



## Electrolytic Coated Sheet

Price Extras - Dollars per Hundred Weight

### Electrolytic Tin Coated Sheet Electrolytic Chromium Coated Sheet

These products are produced to a specific NOMINAL THICKNESS unless otherwise specified and are sold on an ACTUAL WEIGHT basis.

Electrolytic Tin Coated Sheet must specify the actual coating condition of the Tin to be applied. Normal practice is to furnish an Unmelted (Matte) finish; however, a Melted (Bright) finish may be available upon inquiry.

Thickness for Electrolytic Chromium Coated Sheet is subject to inquiry.

### Width/Thickness

Thickness, Inches (Nominal)	Width, Inches		
	28 - < 30.5	30.5 - < 33.5	33.5 & over
.0359 thru .0301	3.50	3.00	2.50
.0300 thru .0284	2.50	2.00	1.75
.0283 thru .0251	3.00	2.50	2.25
.0250 thru .0225	3.50	3.00	2.50
.0224 thru .0195	4.00	3.50	3.25
.0194 thru .0172	4.75	4.25	4.00
.0171 thru .0150	6.00	5.00	4.50

### Tolerance - Thickness\*

Specified Width, Inches	Specified Thickness, Inches Tolerance Over and Under, Inches	
	.0359 thru .021	.020 thru .015
20 and over	.003	.002

\*Thickness is measured at any point on the sheet not less than 3/8" from an edge.

### Welds

Coils normally include welds. Coils specified or required free from welds. 0.55

### Coil Weight

Specified or Required Maximum Coil Weights, Pounds	Extras
12,000 and over	None
under 12,000 thru 6,000	1.99

A full weight coil may include welds and is any coil weight weighing more than 75% of the specified or required maximum coil weight which is negotiated on the basis of mill normal coil weight production practice. Orders will not be accepted for exact coil weights. Lightweight coils accruing from production will be shipped up to 15% of the ordered item weight. A lightweight coil is any coil between 25% and 75% of the specified or required maximum coil weight. If a coil weight range is specified or required, the mean coil weight of the range will be considered the specified or required coil weight for application of the lightweight coil privilege.



## Electrolytic Coated Sheet (continued)

Price Extras - Dollars per Hundred Weight

### Quality

Clean Steel Practice .....	2.75
Commercial Steel - CS Type B .....	None
DDS .....	1.50
Drawing Steel - DS Type B .....	0.60
Extra Deep Drawing Steel - EDDS .....	2.75
Structural Steel - SS .....	0.75

When mechanical properties or values, including tensile strength, yield point, elongation, Rockwell Hardness, or similar tests, are required.

### Coating

Coating Number	Approximate Weight, Ounces per Square Foot, Total Coating Both Sides	Extras
10	0.0075	0.77
20	0.0150	1.52
25	0.0184	1.96
50	0.0368	6.03
100	0.0734	10.24

Chrome Coating .....0.40

### Processing

Coil ID - 20" .....1.75

### Quantity - Pounds

#### Item Quantity

Item Quantity Extras are determined by the total weight of a size (one thickness and one width) of one grade, one analysis and one finish, released for shipment to one destination at one time.

80,000 and over .....	None
Under 80,000 .....	1.25

### Standard Package

USS will provide suitable weather protection packaging for normal delivery. For open truck shipments, unless instructed otherwise, USS will request Carrier to use tarpaulins for which the applicable tariff charges will be the ultimate responsibility of the Buyer.

\*Export packaging for overseas shipments is not available.



## General Pricing Extras & Notes

- 1 **Single & Double Reduced Electrolytic Tin Plate**  
Single & Double Reduced Electrolytic Chromium Coated  
Single & Double Reduced Black Plate - As Rolled

The price extras listed for the above product categories apply to all our mills where the product is produced and are expressed in DOLLARS PER BASE BOX.

- 2 **Electrolytic Tin Coated Sheet**  
Electrolytic Chromium Coated Sheet

The price extras listed for the above product categories apply to all our mills where the product is produced and are expressed in DOLLARS PER HUNDRED WEIGHT, unless otherwise indicated.

### All Tin Mill Products:

- 3 Our price is calculated by adding each applicable extra to the appropriate price base. The application of one extra does not preclude the applicability of any other extras.
- 4 The price extras listed do not necessarily represent the range of products, sizes, grades and chemistries, or the finishes and treatments we are able to furnish. Inquire for specification requirements not listed.
- 5 The price extras listed are based upon the use of our customary methods of production. If any additional or different methods are required, other prices may apply.
- 6 The price extras and other details listed are subject to change without notice, and billings will reflect PRICES IN EFFECT at time of shipment.
- 7 Availability of all items is subject to inquiry.
- 8 All sales are subject to USS approval and USS Standard Terms and Conditions.



## U. S. Steel Claims Policy

### Scope:

USS warrants that goods furnished will be produced and tested in accordance with the specifications of the purchased material as identified by the purchase order, part/spec number and further defined by any formal customer specification and/or general industry standard that is referenced. Exceptions to specified requirements will be documented and will be used as overriding criteria for claim acceptance.

### Customer Responsibilities:

Customer inspection of coils is expected for each incoming load and should be done prior to unloading. All obvious damage and wet package conditions must be noted on the delivery receipt. Coils should not be unwrapped until they reach ambient or room temperature, usually 48 – 72 hours. Coils should always be stored fully wrapped until used for production. Coil package must be saved along with the coil – if damage, moisture, or rust is observed when the coil is unwrapped. Notify USS representative of all problem conditions as soon as observed and hold material for inspection. Transit Claims will be declined if proper exception is not taken and reported within 15 days of receipt.

Customers must promptly notify USS when material is found to be defective. Material identity must be established and samples must be available to verify defective conditions. USS must be given reasonable opportunity to investigate all non-conformances. Claims will not be honored if material has aged beyond twelve months after invoice date, not stored properly within customer's inventory, or exposed to excessive processing delays within the customer's manufacturing process.

Time limit for storage rust claims on electrostatically oiled black plate or electrostatically oiled light gauge cold roll product is 60 days from receipt of material if delivered without transit damage to the coil package. Time limit for storage rust claims on regular mill oiled black plate or regular mill oiled light gauge cold roll product is six months from receipt of material if delivered without transit damage to the coil package. All storage rust claims will be declined on any product that is ordered dry.

Material must be held for USS review when a high frequency of mill imperfections is encountered. Unprocessed strip off the coil must be inspected to evaluate the as-shipped quality prior to accepting claims for defects that can be generated during customer processing – such as: shape (edge wave, line bow); mechanical damage (dents, scratches, gouges, creases); surface contamination (oil, dirt, foreign particles). Individual coils must be pulled from the shear line if a defect continues after processing 10%. A minimum of 200 feet should be removed on coil-fed product and material retried before pulling the coil from the line. The customer should stop processing coils from the same mill production series after two coils are found to have the same defect and hold all remaining coils for USS review.

### Weight Policy:

Systematic variations in coil weight discrepancies between customer scale weight and billed weight must be evaluated by monthly periods and must take into account all of the coils received, both overweight and underweight. Customer credit (under shipment) or debit (overshipment) will be issued if the entire population had a sum total showing differences greater than 1% for the month. Individual coils with billed weight within 1% of the customer's scale weight will not be subject to claim or credit. Individual coils with significant weight differences of 5% or greater should be held for separate investigation.

### Surface Expectations:

Although quality objective is zero defects – some imperfections are inevitably present in the coil product. Individual coils may contain up to 2% unusable area that should be removed at the shear line or ahead of coil fed operations. Claims will not be accepted for short lengths of unusable areas removed from individual coils – or accumulations of short sections removed from several coils. USS will not accept claims for wood grain and general surface quality that may be cosmetically objectionable on product with tin coating weights of .15# and lighter.



## U. S. Steel Claims Policy (continued)

### Claim Disposition:

Manufacturing difficulties that arise without discernible or visible material imperfection in the flat metal may be the result of other steel conditions that could involve mechanical properties, inclusions, microstructure, etc. – OR – could be related to the customer's operation. Parts rejected by various inspection methods (light or air testers, vision systems, etc.) that involve minor quantities are not considered for claim settlement. Claims will not be accepted for parts that do not have visible defects but are rejected based only upon customer association to a few incidental rejections through tester kick outs or visual inspection.

### Consequential Cost:

Acceptable claim charges shall be limited to the involved value of the rejected material plus freight. Sorting charges may be included on approved items only. In no event shall USS be liable for or accept any claims for personal injury, disease, death or property damage, loss of profit or lost business, production disruption or delay, or any indirect or incidental costs, or any other consequential damages of any kind. Customer must submit final claim charges on all settled items within thirty (30) days of settlement. Any unauthorized or unidentified deductions taken by a customer before claim is disposed of, approved by USS and settled shall constitute nonpayment with subsequent consequences; including, but not limited to, implementation by USS of a credit hold, shipping hold, and/or loss of discount privileges.